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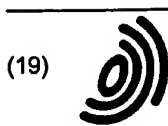
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(54) Integrated system for foot measurement, last and footwear manufacture

Integriertes System zum Messen des Fusses sowie zur Herstellung des Leistens und des Schuhs

Système intégré de mesure de pied et de fabrication de formes et de chaussures

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Descripti n

Field of the Invention

[0001] This invention relates in general to the footwear manufacturing process including sales from a retail store, footwear design, last production, and finally the manufacturing of footwear. More particularly, it relates to an integrated computerized system for measuring and sizing feet and providing custom fit footwear for customers while maintaining optimized inventory of footwear for retail stores and manufacture of footwear. In addition, through statistical analysis of customer orders, it can be determined which footwear lasts are most likely to be required for producing footwear to fit a particular portion of the general population. This system thereby enables more accurate and efficient production of footwear and lasts for the general public consumption. Further, the present invention utilizes the foot sizing method and last production method disclosed in a co-pending U.S. Patent Application Serial No. 416,624, filed October 3, 1989, hereinafter referred to as the TWAC™ measurement system.

Background of the Invention

[0002] Throughout modern history, the footwear industry has been a highly specialized and competitive environment. Most footwear manufacturers have felt a need to be as efficient as possible while providing high quality footwear for the majority of consumers. In recent years, this desire for efficiency has been increased due to the rise in international trade and competition as well as increased consumer demand. Therefore, footwear manufacturers have found it necessary to adapt to the market conditions by providing as many styles and sizes of shoes as possible to the public to better serve the needs of the consumers. Until recently, computerized automation of the footwear industry has been relatively limited; however, with the advent of more sophisticated computing machines and software to drive the computing machines, it has become possible to integrate the entire process of manufacturing footwear. The present invention provides a solution to this need for improved productivity and efficiency by integrating the entire process of selling retail footwear. As will be discussed below, the present invention seeks to integrate the entire footwear sales process including, at least, improved measurement capabilities, matching the foot to particular footwear, and the footwear design process, the footwear manufacturing process.

Summary of the Invention

[0003] A system is provided for integrated foot measurement and last manufacture which comprises a foot sizing device for determining foot sizing data by empirically measuring a foot to determine proper fit of a pre-

determined footwear style, a data processing device for receiving the foot sizing data from the foot sizing device and for transmitting the foot sizing and footwear style data, and a computer automated design mechanism for receiving the data from the data processing device and deriving machine readable data in a form suitable for transmission to footwear last production machinery for manufacture of a footwear last. The system also may include footwear last production machinery configured to utilize the machine readable data in the manufacturing of a footwear last. The foot sizing device preferably includes an electro-optical scanner which is capable of accurately determining foot sizing data of a foot covered by stocking as well as a foot of light or dark skin tones. The system may further include a style selection mechanism for selecting a particular style of footwear to be manufactured from the foot sizing data. In addition, a method for integrated foot measurement and last manufacture is provided. In addition, a custom footwear last manufacture according to the process of measuring a foot, providing a predetermined footwear style, deriving machine readable footwear last production data, and inputting the machine readable footwear last production data into footwear last production machinery is provided.

[0004] In addition, the system also provides for reducing and managing the inventory of lasts needed for footwear production which comprises a foot sizing device for determining foot sizing data by empirically measuring a plurality of feet at a footwear sales location, a data processing device logically coupled to the foot sizing device for receiving the foot sizing data from the foot sizing device, and a statistical trend analysis mechanism logically coupled to the data processing device for analyzing the foot sizing data received by the data processing device and for identifying foot sizing data groups whereby efficient manufacture of footwear lasts according to empirical foot sizing needs may be achieved. The system may include an inventory control feedback mechanism logically coupled to the data processing device which provides last inventory status information on demand. A method of inventory management is provided for footwear and last manufacture which comprises the steps of creating an automated foot sizing database including foot sizing data automatically inputted from a plurality of point of sale locations and from a plurality of measured feet, adding new foot sizing data to the automated foot sizing database each time a foot is measured, analyzing foot sizing data in the automated foot sizing database to identify foot size data groups, assigning inventory control values to each of the foot size data groups and utilizing the inventory control values to determine economical footwear last inventory needs according to the foot size data groups.

Brief Description of the Drawings

[0005] Figure 1 is a block diagram showing a general

alized diagram of the present computerized system.

[0006] Figure 2 is a block diagram showing a preferred embodiment of the present electro-optical foot scanner system.

[0007] Figure 3 is a block diagram showing a detailed depiction of the elements of the preferred embodiment central computer.

[0008] Figure 3A is a block diagram showing a detailed depiction of the elements of the preferred embodiment electro-optical foot scanner.

[0009] Figures 4A, 4B and 4C show a flowchart diagramming an example of operating a preferred embodiment electro-optical foot scanner unit from a user's point of view.

[0010] Figure 5 shows a flowchart diagramming an alternative example of operating a preferred embodiment electro-optical scanner unit from a user's point of view.

[0011] Figures 6 through 67 are representations of example menu/screen displays presented to a user during operation of the preferred embodiment electro-optical scanner unit in accordance with the flowchart diagrams, shown in Figures 4A, 4B, 4C and 5.

Detailed Description

[0012] Detailed preferred embodiments of the present invention are disclosed. It is to be understood, however, that the disclosed embodiments are merely exemplary of the invention, which may be embodied in various forms. Therefore, specific structural and functional details disclosed are not to be interpreted as limiting, but rather as a representative basis for teaching one skilled in the art to variously employ the present invention in virtually any appropriately detailed system or structure.

[0013] Referring now more particularly to Figure 1, which is a block diagram showing a generalized diagram of the present computerized system. The present computerized system encompasses a preferred footwear manufacturing environment from the retail store outlet through the manufacturing process and back to the retail footwear store. In particular, within the preferred retail footwear store 102, an electro-optical foot scanner unit 100 would preferably be placed to determine customer footwear size needs. Foot scanner unit 100 would derive a three-dimensional topographical image of a particular customer's feet. From the electronically derived topographical image of the feet, a foot size is electronically computed. The foot size could be assigned according to any foot sizing method including, for example, the Brannock measuring system, the TWAC™ measurement system and others. Foot measurement information for the particular customer would be stored in a database for a later transference to a centralized database. After determining the particular size of footwear required for the customer, a substantially instantaneous electronic query can be made by way of a computing device into electronically stored inventory data to determine if such a size is available of the desired footwear

to provide to the particular customer.

[0014] By way of example, the following will describe the procedures for transferring the foot sizing information of a particular customer to the manufacturing facilities so that custom fit footwear can be made and subsequent transference of that finished product back to the retail footwear store is accomplished. After electro-optical scanning of the particular customer's feet with foot scanner 100, information is transferred to a central storage facility for a particular retail footwear store 102. Subsequently, such information is electronically transferred to a centralized database 104 by way of one of several communication methods including a computerized network transfer, serial data communication, parallel data communication, and modem communication or by transferring a storage medium such as a floppy disk, magnetic tape, optical disk, punch tape, punch card, or other storage medium readable by an electronic computing means. Once the customer foot size information is in the centralized database 104, a query into an existing footwear last database 116 is checked electronically for a last which could be used to manufacture a custom fit piece of footwear for the particular customer. In the preferred embodiment, information would be stored on all lasts kept for use in manufacturing particular footwear according to size and style. In querying the existing last database 116 with sizing information for the particular customer, lasts preferably would be selected which closely match the particular customer's needs as well as lasts which exactly match the particular customer's needs. If it is determined that a last exists which would be useable for the particular custom footwear, information can be transferred to footwear production facilities 114 so that the chosen last can be used to manufacture custom fit footwear and other footwear products for the customer. Custom footwear products could include items such as custom fit insoles, heel cups, metatarsal support, volume adjustment shims, and the like. Custom footwear could include boots, shoes, and other various forms of footwear.

[0015] If a last which would produce footwear fitting the particular customer is not found in the existing last database 116, the foot measurement information for the customer can be transferred to a CAD/CAM machine 110 which electronically receives the scanned feet data and style preference information. From the received data the CAD/CAM machine 110 generates machine control code for producing a last. Once the machine control code is generated, the information may be transferred electronically or otherwise to a last production machine 112 which can produce a unique last for the customer. After producing the unique last for the customer, the last can be transferred to the footwear manufacturing facilities 114 so that custom footwear and footwear products can be manufactured for the customer. In the preferred embodiment, the manufactured footwear and footwear products can then be sent to the retail footwear store 102 for delivery to the customer. The unique last may

also be transferred to the retail footwear store for storage at the retail footwear store or delivery to the customer so that the customer can save the last for subsequent manufacturing of custom footwear and footwear products.

[0016] Centralized footwear database 104 also has links to a mechanism which can perform statistical trend analysis 106 for determining such information as may be desired. Some of the statistical trend analysis may include particular styles or sizes of styles which are requested frequently by customers as well as which lasts are the best lasts to store for subsequent use in manufacturing products for other customers. Thus, by providing improved statistical analysis of actual feet, it is possible to more efficiently "nest" the last production itself. For example, such "nesting" may occur due to phenomenon such as gender, occupation, geography, ethnic background, or other diverse characteristics. In addition, the statistical analysis mechanism 106 can transfer the information to quality and inventory control mechanisms 108 so that improvements in the styles and sizes of existing lasts used in mass production of footwear can be made if desirable by modifying the information stored in the existing last database 116. Substantial last and footwear inventory reductions are possibly utilizing this improved method of last inventory management.

[0017] Referring now more particularly to Figure 2, a block diagram showing the preferred embodiment of the present electro-optical foot scanner system 100 is shown. In the preferred embodiment, a central computing device 120 controls operations of several peripheral devices. Display 122 is coupled to central computer 120 so that information which is received by the central computer may be displayed for viewing by a user. Display 122 in the preferred embodiment includes an electronic video display capable of reproducing images consisting of a plurality of hues and shades of color.

[0018] In addition, central computer 120 is coupled to inventory data 124 which can be stored in storage device 130 or in other storage devices proximate foot scanner unit 100. Inventory data 124 includes information concerning number of footwear available at retail footwear store 102 in particular styles and sizes. Further inventory data 124 may include information which indicates all footwear styles and sizes available from a footwear manufacturer 114 at a particular retail footwear store 102 on request, or other information.

[0019] Input device 126 provides means for obtaining information from a user and supplying such information to central computer 120. Input device 126 may include many types of electronic input devices including a keyboard, mouse, track ball, light pen, electronic tablet, and touch screen, voice recognition unit, or other devices. It will be appreciated by those skilled in the art that improved input devices may be substituted for use in the preferred embodiment as they are developed. In the preferred embodiment, foot scanner unit 100 is optimized for use with a combination of keyboard and touch

screen input devices. These input devices are used to select menu choice options presented on display 122 as well as input and retrieve information used by central computer 120.

[0020] A storage device 130 is coupled to central computer 120 for local storage of information received by central computer 120. Storage device 130 may be configured in several forms including combination of tape drives, hard disk drives, floppy disk drives, optical disk drives, static ram or other electronic storage devices. It will be appreciated by those skilled in the art that the particular storage device used will be highly dependent upon the performance characteristics desired for use in the particular environment in which the foot scanner unit is to be utilized. In the preferred embodiment, a hard disk drive is utilized for local storage of information.

[0021] A scanner unit 134 is coupled to central computer 120. The scanner unit 134, as will be further detailed in Figure 3A, provides a three-dimensional, topographical electronic image of a foot which has been scanned. In other words, the scanner unit 134 provides precision contour mapping of bottom surfaces and substantially bottom facing surfaces of a scanned foot. Particular topographical information concerning a particular foot may be derived by determining the intensity of lightness and darkness of portions of the scanned foot image with respect to other portions of the scanned foot image. In particular, image portions which are generally lighter in color or intensity are designated as being closer to the scanner unit than portions of the foot which are darker in color or intensity. Further, parts of the foot which actually touch the surface of the electro-optical scanner 134 are all the same distance from the surface of the scanner; however, the color of the scanned foot still varies. For example, the color of the surface of the foot pressed against the surface of the scanner 134 may vary according to the amount of pressure applied to the surface of the scanner unit in direct correlation to the amount of blood flowing through the foot surface at that particular point. In this case, foot surfaces under extreme pressure will be lighter in color hue than foot surfaces under less pressure which will be generally pinkish or skin tone in color. By further defining the topographical image of the scanned foot which is in contact with the surface of the scanner 134 to include variations according to foot surface color, a more accurate image of the scanned foot is formed.

[0022] In addition, the foot scanner 134 may be adjusted to accommodate a foot with light skin tone, dark skin tone, a white sock, or even a dark sock by varying the intensity of the light source used in the electro-optical scanning process which is directed at the foot being scanned. It will be appreciated by those skilled in the art that improved scanner units may be substituted for use in the preferred embodiment foot sizing system without departing from the teachings of the present invention. More particularly, alternative methods of obtaining topographical information on a foot may be utilized such as

las r-optic scanners, CAT scanners, pressure plate scanners, resistive force plates, nuclear magnetic scanners, acoustic-based scanners, variable height pin and electromechanical array based scanners, or other three-dimensional measurement devices in place of the preferred embodiment electro-optical scanner.

[0023] In an alternative embodiment, a printer 128 may also be coupled to central computer 120 so that hard copy of information which has been displayed on display 122 may be provided to a user or customer. In addition, the information stored and manipulated by central computer 120 may also be provided to statistical analysis tools 132 for use in computing optimum retail store inventory of footwear, ordering more inventory of footwear, determining the most popular styles of footwear, or other various statistical analysis which may utilize information already stored through central computer 120.

[0024] Referring now more particularly to central computer 120, as detailed in Figure 3. Central computer 120 preferably includes several optimized elements for manipulating and interfacing with externally coupled devices. Central computer 120 is generally operated through a central processing unit (CPU) 142 which is logically coupled to a central bus 140. Bus 140 passes data between all of the elements of central computer 120. By way of bus 140, CPU 142 communicates with a scanner basic input/output system (BIOS) 144 which is in turn coupled through bus 140 to a small computer system interface (SCSI) 150 operatively interconnected to the scanner. BIOS 144 provides instructions to the scanner during the scanning process and helps control the flow of information to and from the scanner.

[0025] CPU 142 further communicates through bus 140 to video controller 146 which is operatively interconnected to the display or monitor. Video controller 146 generates display screens compatible with the monitor from information provided by CPU 142. Such information may include an electronically enhanced scanned image of a customer's foot, footwear catalog information, pricing, and retail footwear store inventory.

[0026] The electronically enhanced scanned image preferably is displayed in a plurality of colors or shades of a single color. Preferably, those portions of the scanned foot image which have been determined to be closest to the scanner 134 surface by central computer 120 are assigned the colors of lightest hue or shades of a single color of highest intensity. In addition, the portions of the foot surface deemed to be furthest away from the scanner 134 surface by central computer 120 are assigned colors of darker hues or shades of a single color which are darker in light intensity than those assigned to portions of the foot which were deemed closer to the scanner 134 surface by central computer 120. It will be appreciated by those skilled in the art that the shades of a color or a plurality of colors may be assigned in a variety of different manners while precisely depicting the topographical contours of the foot. The present

invention should not be limited to the particular colors or shades of color assignment schemes detailed hereinafter.

[0027] For example, in the preferred embodiment, a scanned foot image, such as the one shown in Figures 8 and 9, has a stereoscopic appearance due to the assignment of shades of gray which are lighter or darker based on distance of the foot from the scanner 134 surface. In particular, lighter shades of gray have been assigned to the bottoms of the toes and heel which are under higher pressure due to the weight of the owner of the foot than the surrounding areas which are also touching the scanner 134 surface. Similarly, the portions of the scanned foot which are not touching the surface of the scanner are also assigned lighter shades of gray if those portions are nearer the scanner 134 surface than the surrounding areas which are not touching the scanner 134 surface. It will be appreciated that a similar light to dark assignment of scheme can be applied if a color display were utilized such that colors which correspond to lighter or more bright hues could be assigned to the foot image portions which are to appear closer than foot image portions which are to appear as if they are farther away. This assignment of shades of gray and colors is in accordance with the natural perceptive techniques that the human eye uses to assign depth to a two-dimensional image it is viewing. Further, it will be appreciated that numerous modifications to the assignment of shades and color hues presented on the display 122 for a foot image can be made without departing from the scope of the present invention.

[0028] CPU 142 is further coupled through bus 140 to serial input/output interface 148 which provides a communication port through which input devices, preferably including a keyboard and touch screen may provide information to CPU 142. In addition, serial input/output (I/O) device 148 is operatively interconnected to remotely located inventory data 124 via a local area network, modem or other form of serial communication.

[0029] The remotely located inventory data 124 may be stored within centralized database 104. CPU 142 is operatively interconnected through bus 140 to specialized micro-chip controllers which improve the performance of central computer 120 by reducing the demands on CPU 142. These specialized chips include a math co-microprocessor 156 and direct memory access (DMA) controller 154. Math co-microprocessor 156 alleviates much of the computational demand placed on CPU 142 for the graphic intensive operations of central computer 120 thereby allowing CPU 142 to work on other tasks more efficiently. DMA controller 154 also alleviates part of the data manipulation load placed on CPU 142 by controlling data access to relatively slow data storage devices such as the storage devices connected to hard disk controller 158 and data being received from serial I/O device 148 as well as SCSI controller 150.

[0030] In an alternative embodiment, a parallel input/output device controller 152 is included in central com-

puter 120 for controlling communications through bus 140 to CPU 142 which are from a printer or other external device using a parallel input/output interface.

[0031] Referring now more particularly to Figure 3A which shows a detailed depiction of the elements of a preferred embodiment electro-optical foot scanner 134 includes an optical scan head 160 which moves along a fixed track 162 during the scan process. Scanner 134 also includes a control unit 164 which adjusts the light intensity of the optical scan head 160, the speed at which the optical scan head 160 moves within track 162 during scanning operations, and the flow of data to and from central computer 120 which is coupled to scanner 134 through logical connection 166. Scanner 134 also includes a planar reference surface 170. Other shaped reference surfaces may be substituted for planar reference surface 120 without departing from the teachings of the present invention. For instance, a reference surface generally formed such that it conforms to the bottom surface of a foot may be utilized. During a typical scanning operation a foot to be scanned 168 is placed on one side of reference surface 170 such that the bottom facing surfaces of the foot 168 are proximate the reference surface 170. Optical scan head 160 moves along track 162 along the other side of reference surface 170. In the preferred embodiment control unit 164 consists of a Tokyo Electric Company, Limited optical scanner engine which provides a reference surface which is large enough to accommodate foot sizes up to twenty according to the Brannock measuring system or more specifically 520X220 pixel resolution where each pixel is 5mm square. In addition, the Tokyo Electric Company, Limited engine allows adjustment of the light source intensity used in conjunction with the optical scan head including eight levels of brightness and six levels of contrast. In addition the Tokyo Electric Company, Limited engine provides relatively quick optical scan head movement and therefore relatively quick scanning of the bottom facing surface of foot 168. Further, the central computer 120 includes computational elements for deriving a level heel to foot length, foot width, arch-line, and foot curvature measurement from the data received from foot image data received from scanner 134. It will be appreciated by those skilled in the art that other scanners may be substituted for the particular scanner specified above which meet or exceed the particular specifications of the Tokyo Electric Company, Limited scanner engine.

[0032] Referring now to Figures 4A, 4B, and 4C, these figures encompass a flowchart of an example showing the use of the preferred electro-optical foot scanner unit, shown in Figure 2. The flowchart diagram is an example of using electro-optical foot scanner unit from a user's point of view by depicting graphical and textual information which may be shown to a user. This information preferably is shown to a user on a video display screen for review and/or for providing continued navigation through a series of display screens.

[0033] Referring now more particularly to Figure 4A, by starting at the open menu/screen display 200 (shown in Figure 6) a user is given a choice to select from a plurality of options including an option to go to a scan foot menu/screen display 202. Upon selecting with an input device 126 (hereinafter referred to as selecting) either scan left foot or scan right foot options from open menu/display screen 200, a scan foot menu/screen display 202 such as the one shown in Figure 7 is presented on the display 122. At this point a user may choose to select scanning of foot which is bare, which has a light sock, or which has a dark sock. After selecting a foot scanning option, a foot is scanned by scanner 134. As the foot is scanned, the information is processed by central computer 120 and the scanned foot image 204 is displayed on display 122. Preferably, as the scanner scans through the length of a particular foot proximate scanner 134, display screen 204 (not shown) displays the portion of the particular foot which has already been scanned. By displaying the image of the scanned foot or screen display 204 as scanner 134 scans the particular foot, a user will focus their attention on the scanned image rather than the length of time that it actually takes to scan the foot, thereby causing the scanning of the foot to be relatively quick from a user's point of view. After scanning and displaying the scanned foot image, open menu/screen display 200 is presented to the user once again. After scanning both the left and right foot in a substantially similar manner as described above, the user may choose to calculate information about the scanned feet.

[0034] Referring now more particularly to Figure 4B, upon selecting to calculate the feet information, display scanned foot information menu/screen display 206, shown in Figure 8, is presented on display 122. Menu/screen display 206 displays information about each of the scanned feet including Brannock foot sizes and TWAC™ foot sizes. Menu/screen display 206 further displays an image of the scanned foot which contains overlaid highlight lines including a heel to toe length highlight, center line highlight, heel width highlight, ball width highlight and T point circle highlight. The TWAC™ measurement system includes calculating a length measurement from a foot centerline from the heel to toe, a width line between medial and lateral portions of the foot or between flexion points, an arch-line type, and the angle of curvature of the medial edge and the lateral edge of the foot as determined from a heel point at the base of the heel. Also included in the TWAC™ foot sizing measurement system are calculations of heel width and foot volume.

[0035] Upon selecting to continue entering information about each foot, enter volume information menu/screen display 208, shown in Figure 9, is displayed on the screen display 122. In an alternative embodiment, the volume information may be automatically measured by the scanner unit and entered into the central computer. A user is prompted to enter a volume number meas-

ur d by a strap wrapp d from the heel to th instep of the foot. After entering the volum information, menu/scr en display 210, shown in Figur 10, is pr sent d on display 122. A user may select from a plurality of options including corr ctng volume information or branching to three other software program modules including complete data module, quick fit module, style fit module. If a user chooses to correct volume information, menu/screen display 208 is presented on display 122 for the particular foot selected.

[0036] Upon selecting the complete data module, select name option menu/screen display 212, shown in Figure 11, is presented on display 122. Upon selecting to attach the foot scan image information to a file, menu/screen display 214, shown in Figure 12, is presented on display 122. A user selects one of five available current customer files to save the customer information under. Upon selecting a particular current customer file to save the scanned foot image information under which automatically assigns new input to a storage file in storage device 130, menu/screen display 216, shown in Figure 13, is presented on screen display 122. The display screen keyboard prompts the user to input a customer name, address, phone number and age by selecting the characters on menu/screen display 13. After completing this information, menu/screen display 218, shown in Figure 14, is presented on screen display 122. After selecting the appropriate customer sex, menu/screen display 220, shown in Figure 15, is presented on display 122. After selecting the particular footwear fit pressure preference, menu/screen display 222, shown in Figure 16, is presented on screen display 122. After selecting the customer sock thickness preference, menu/screen display 224, shown in Figure 17, is presented on display 122. After selecting the particular footwear category which the customer desires to be fitted to, menu/screen display 226, shown in Figure 18, is presented on display 122. After selecting the particular occupation which the customer plans to use the particular footwear for, menu/screen display 228, shown in Figure 19, is presented on display 122. After selecting the particular environmental condition in which the footwear would most frequently be worn, menu/screen display 230 is presented on display 122. The user shall review the scanned foot image and select the amount of pronation of the foot or select unable to answer this question and central computer 120 shall determine the amount of pronation. After selecting the amount of pronation of the foot by either method, menu/screen display 232, shown in Figure 21, is presented on display 122. At this point the user is prompted to check the customer information for errors and correct such information where needed. The information can be corrected by selecting the incorrect information, returning to that particular menu/screen display, correcting the information and returning to menu/screen display 232.

[0037] After indicating that all of th information is cor- r ct and that program operation should continue, menu/

scree n display 212, shown in Figure 11, is nce again presented on screen display 122. The user may now choose to s lect a particular piece of footw ar. After selecting to choos a particular piec of footw ar, menu/scr en display 234, shown in Figur 22, is pr sented on display 122. Screen display 234 indicates that central computer 120 is loading footwear information into memory. After loading the footwear information into memory, menu/screen display 236, shown in Figure 23, automatically is displayed on display 122. Preferably, a user selects one of the current customer files for which to find footwear.

[0038] Alternatively, the user may choose to exit this portion of the program and return to menu/screen display 200, shown in Figure 6. Alternatively, the user may choose to retrieve customer information from a file stored in storage device 130 to use in conjunction with selecting particular footwear. Alternatively, a user may choose to indicate that a quick fit of footwear would like to be accomplished.

[0039] Upon choosing to select particular footwear, menu/screen display 240, shown in Figure 25, is presented on display 122 wherein the user is prompted to either select another person for which to find footwear and automatically returns to menu/screen display 236 or selects to continue operation by running the footwear selection module. Upon choosing to run the footwear selection module, menu/screen display 242, shown in Figure 26, is presented on display 122. Alternatively, if central computer 120 determines that a foot of unusual dimensions has been scanned, the user is presented with menu/screen display 241, shown in Figure 26A, which asks the user to branch directly to the fitting specifications menu/screen display 246, shown in Figure 30, before recommending footwear for the customer.

[0040] A priority assignment and sorting algorithm is used to select footwear models and sizes that match the use categories previously selected by the user. The first seven footwear styles selected by the algorithm are presented on menu/screen display 243, shown in Figure 27. The items automatically checked for availability in inventory and those which are available are preferably shown in darker (more definite) characters. Similarly, those which are not available in current inventory are preferably displayed in a lighter (less definite) characters. After selecting to view the remaining suggested footwear, menu/screen display 244, shown in Figure 28, is presented on display 122. The user is asked to select whether or not adjustment to the fitting specifications is necessary. If such adjustments to the fitting specifications are indicated by the user, menu/screen display 246, shown in Figure 30, is presented on display 122. Within menu/screen display 246, indicators 249 are shown next to particular information categories which central computer 120 has calculated most likely to require adjustment to allow more precise fitting of a custom r's foot. Thus, a customer can b prompt d to adjust the most likely categories to ne d adjustment bas d

on the information that central computer 120 has previously been given. Upon selecting a particular category, such as heel width as depicted in menu/screen display 247, shown in Figure 31, the user is prompted to adjust the fitting specifications. After adjusting the fitting specifications, the user selects to continue program operation and menu/screen display 242, shown in Figure 26, is presented on display 122.

[0041] Alternatively, if from menu/screen display 244, shown in Figure 28, a user indicates that no adjustments to the fitting specifications are necessary, menu/screen display 245, shown in Figure 29, is presented on display 122. The user may choose to print a hard copy of the suggested footwear on printer 128. The user may select three different printout formats including complete hard copy of suggested footwear information for footwear in current inventory, only the names of particular suggested footwear, or all suggested footwear without an inventory check for current availability. After printing the desired information, the user preferably selects to continue program operation and branch point menu/screen display 248, shown in Figure 32 is presented on display 122. From this menu/screen display, a user may choose to select a shoe for the next person, make changes to current data, return to the fit screen control program, branch to the footwear product catalog, branch to the last overlay viewing program module, or branch to the fit aid recommendations program module.

[0042] Upon indicating a desire to select a shoe for the next person, central computer 120 branches to menu/screen display 236, shown in Figure 23, and continues normal operation from that point. Upon indicating to make data changes, central computer 120 branches to menu/screen display 246, shown in Figure 28, and continues normal operation from that point. Upon indicating a desire to branch to fit/scan control, central computer 120 branches to menu/screen display 200, shown in Figure 6, and continues normal operation from that point. Alternatively, upon indicating a desire to review the footwear product catalog, menu/screen display 260, as shown in Figure 38, is presented on display 122 and central computer 120 continues normal operation from that point in the flow diagram shown on Figure 4C. Alternatively, upon indicating a desire to view last overlay, menu/screen display 272, shown in Figure 44, is presented on display 122 and normal operation of central computer 120 is continued as shown in the flow diagram shown in Figure 4C. Alternatively, upon indicating a desire to branch to the fit aid recommendations module, menu/screen display 282, shown in Figure 49, is presented on display 122 and central computer 120 continues normal operation from that point as shown in program flow diagram Figure 4A.

[0043] Alternatively, from menu/screen display 210, shown in Figure 10, a user may choose to enter the quick fit module. The quick fit program module is designed to work with only scan data and without customer information. After choosing to enter the quick fit module,

menu/screen display 234, shown in Figure 22, is presented on display 122. Menu/screen display 234 indicates that central computer 120 is loading footwear information into memory. After accomplishing the loading of such information, menu/screen display 238, shown in Figure 24, is presented on display 122. After selecting the sex of the quick fit customer, screen display 240 is presented on display 122 and central computer 120 continues on in the program flow as indicated in Figure 4B and as previously detailed in the discussion of the complete data module.

[0044] Alternatively, as shown in menu/screen display 210, shown in Figure 10, the user may select to enter the style fit module. Upon selecting to enter the style fit module, menu/screen display 250, shown in Figure 33, is presented on display 122. The user is prompted to select a particular style of footwear which they would like to be fitted for. For instance, a user may choose to pick a particular shoe from the selections shown in menu option entitled page 1. After such selection, menu/screen display 252, shown in Figure 34, is presented on display 122. A user is prompted to select a particular style of footwear for which to be fitted. After selecting a particular style of footwear, menu/screen display 254, shown in Figure 39, is presented on display 122. Menu/screen display 254 provides particular information about the chosen style of footwear including sizes and widths available according to the Brannock measurement system and particular features of this footwear, including liner, insole, insulation, dressing, construction and sole. A user may choose to return immediately to one of the particular style pages such as page 1, shown in menu/screen display 252, return to the main style menu/screen display 250, or to fit this style.

[0045] Upon choosing to fit this particular style, menu/screen display 256, shown in Figure 36, is presented to the user. After entering the particular sex of the customer, last overlay menu/screen display 258, shown in Figure 37, is presented on display 122. The last overlay menu/screen display 258 shows how the particular chosen style of footwear will fit on the currently selected scanned foot information. The user may move the style last overlay outline 259 with respect to the scanned foot image 257 by selecting movement indicator menu options 255. After viewing the particular style last overlay 259 on the scanned foot, the user selects to return to menu/screen display 250. Subsequently, from menu/screen display 250, the user may choose to return to menu/screen display 200, shown in Figure 6, or fit another footwear style to the particular foot currently selected.

[0046] Alternatively, as shown in menu/screen display 210, shown in Figure 10, the user may select to enter the catalog module. Upon selecting to enter the catalog module, menu/screen display 260, shown in Figure 38, is presented on display 122. Through menu/screen display 260, a user may browse through the current catalog listings of footwear according to different styles without

having previously selected customer information to be used in conjunction with selecting a particular style. The styles available may be presented on display 122 in textual menus as shown in menu/screen display 260. Alternatively, the styles may be shown in graphical depictions of particular styles of shoes available such as hiking boots, running shoes, service shoes, work boots, etc. For example, a user may choose to view shoes from page 3, as shown in menu/screen display 262, shown in Figure 39. The list of particular footwear may be shown in a textual or graphical manner as discussed above. Such that miniature graphical representatives of footwear may be shown in place of the textual listing of the name of the footwear. After viewing the list of particular footwear listed on catalog page 3, a user may choose to view a particular piece of footwear. Upon choosing a particular piece of footwear, menu/screen display 264, shown in Figure 40, is presented on display 122. Information about the particular footwear selected is presented to the user including sizes and widths available according to the Brannock sizing system and particular features of this particular footwear. A user may choose to return to the same or different pages of the catalog or to the main menu catalog screen 260, shown in Figure 38. Alternatively, a user may choose to more closely view the particular footwear selected. In the preferred embodiment, menu/screen display 264 includes miniature pictures of the side 263, top 263' and bottom 263" views of the particular footwear selected. A user may choose to more closely view one of these particular views of the footwear selected. Upon choosing to more closely view one of the several views of the selected footwear, one of several larger views of that particular footwear is presented on display 122. For example, screen display 266, 268, and 270, as shown in Figures 41, 42 and 43, respectively, are presented on display 122.

[0047] Alternatively, as shown in menu/screen display 200, shown in Figure 6, the user may select to enter the last overlay module. Upon selecting to enter the last overlay module, menu/screen display 272, shown in Figure 44, is presented on display 122. After selecting the particular shoe size of the last to be overlaid on the scanned foot, menu/screen display 274, shown in Figure 45, is presented on display 122. After selecting the width of the last to be overlaid on the scanned foot, menu/screen display 276, shown in Figure 46, is presented on display 122. After indicating the last series (style of footwear) to be overlaid on the scanned foot, menu/screen display 278, shown in Figure 47, is presented on display 122. The user is prompted to change any of the last overlay parameters, return to the main menu/screen display 200 through branch 302, or to overlay the last outline on the scanned foot image. Upon choosing to display the last overlay on the scanned foot image, menu/screen display 280, shown in Figure 48, is presented on display 122. The outline of the last may be moved with respect to the scanned foot image

through the use of overlay movement menu options so that a user can see how a particular style and size of footwear will fit on the particular scanned foot. After viewing how the particular selected last fits the scanned foot image and choosing to exit menu/screen display 280, menu/screen display 272, shown in Figure 44, is presented on display 122 and central computer 120 continues normal operation from that point as shown in the program flow diagram Figure 4C.

[0048] Alternatively, a hidden option on menu/screen display 200, shown in Figure 6, is available. Upon activation of the hidden menu option in menu/screen display 200, central computer 120 operates interactively with remotely stored inventory data 124 as shown in Figure 4C. Upon selection of the hidden option, menu/screen display 330, shown in Figure 65, is presented on display 122. The user is prompted to update inventory information. Upon choosing the first updating step, including polling a remotely located computer including inventory data 124, menu/screen display 332, shown in Figure 66, is presented on display 122 while central computer 120 receives information from remotely located inventory data 124. After receiving the inventory data 124, menu/screen display 330 is presented on display 122. Upon selecting the second updating step of updating quick access files, menu/screen display 334, shown in Figure 67, is presented on display 122. After updating the quick access files, menu/screen display 330 is presented on display 122. Preferably, the user chooses to return to main open menu/screen display 200, shown in Figure 6, and central computer 120 continues on in the program flow as indicated in Figure 4A.

[0049] Alternatively, from open menu/screen display 200, shown in Figure 6, or through branch point 310, the fit aids module may be entered. Upon entering the fit aids module, menu/screen display 282, shown in Figure 49, is presented on display 122. If a customer file has not been previously selected, menu/screen display 284, shown in Figure 50, is presented on display 122 so that a user may select a particular customer for which to suggest fit aids. The user may choose to enter a current customer number, return to open main menu/screen display 200, or retrieve customer information from storage device 130. Alternatively, if a particular customer file has already been selected prior to entering menu/screen display 282, then menu/screen display 284 is not shown on display 122. In either situation, after a particular customer file has been selected, branch point menu/screen display 286, shown in Figure 52, is presented on display 122. From branch point menu/display screen 286, the user may choose to display a foot comparison of the selected customer foot image compared to a standard foot. Upon selecting foot comparison display, menu/screen display 288, shown in Figure 52, is presented on display 122. Information concerning the variation of the particular customer foot from a standard foot is given. For instance, in the example foot shown in menu/screen display 288, the selected foot has a wide heel width, low

pronation and extra low volume. After viewing the foot comparison, menu/screen display 286 is returned to for continued program operation.

[0050] Alternatively, from branch point menu/screen display 286, a user may choose to go to menu/screen display 284 and select a different customer file. Alternatively, from branch point menu/screen display 286, the user may choose to select fit aids. Upon choosing to select fit aids, menu/screen display 290, shown in Figure 53, is presented on display 122. Menu/screen display 290 provides fit aid recommendations for the particular selected customer foot including items such as a heel cup, heel cushion, wedge, arch support, forefoot cushion, volume adjust shim, and the like. In addition, the prices for each of the fit aid products are provided for customer feedback. Further, suggested socks and prices are presented so that a user may choose the best socks available in the retail store based on previously entered customer preferences for the particular foot. After displaying all of the recommended fit aids for the particular customer, a user may generate a hard copy on printer 128 of the suggested fit aids, draw a picture of the particular suggested fit aids or branch to an alternative branch point menu. Upon choosing to display suggested fit aids for the particular customer, a menu/screen display 292, like the one shown in Figure 54, is presented on display 122. In menu/screen display 292, only the suggested fit aids for the particular selected customer foot image file are shown. For instance, in the example shown, the suggested fit aids include a Red Wing insole, heel cup, heel cushion, metatarsal support and volume adjust shim. After viewing the suggested fit aids for the selected customer fit image file, menu/screen display 290 is redisplayed.

[0051] Upon choosing to go to a return menu, branch point menu/screen display 294, shown in Figure 55, is presented on display 122. From the branch point menu/screen display 294, the user may choose to return to the beginning of the fit aid module through branch point 310 and choose fit aids for the next customer. Alternatively, a user may choose to adjust the fitting specifications through the use of menu/screen display 295, shown in Figure 56, which functions in a similar manner to the adjust fitting specification operation described for menu/screen displays 246 and 247, shown in Figures 30 and 31, respectively. Alternatively, a user may choose to select a particular style of footwear by branching to the style fit module through branch point 312. Alternatively, a user may choose to view the footwear catalog by branching through branch point 306 to the catalog module. Alternatively, a user may choose to return to the fit aid recommendations menu/screen display 290 and continue program operation through central computer 120.

[0052] Alternatively, from open menu/screen display 200, shown in Figure 6, a user may choose to enter the file locator module. Upon entering the file locator module, menu/screen display 296, shown in Figure 57, is

presented on display 122. From menu/screen display 296, a user may choose to search storage device 130 by one of several search methods including searching by customer number, alphabetical search, the date that the customer file was first entered, and a simple incremental search. In addition, from menu/screen display 296, the user may generate a label and print a hard copy on printer 128 and return to open menu/screen display 200. After choosing the particular search method, for instance by an alphabetical search, menu/screen display 298, shown in Figure 58, is presented on display 122. The user is prompted to input a string of characters which is to be searched for in storage device 130. After entering the string of characters to be searched for, a menu/screen display 300, such as the one shown in Figure 59, is presented on display 122. Menu/screen display 300 preferably displays the first customer file record found which matches the search string as well as the preceding two customer file records and the following two customer file records. In addition, a user may choose to find the next customer file record containing the search character string or exit to menu/screen display 296.

[0053] In alternative embodiment, as shown in Figure 5, footwear information can be displayed in a plurality of different ways. In this example, ski boot footwear is being displayed. However, it will be appreciated by those skilled in the art that the principle shown herein may be applied to all forms of footwear. Ski boot footwear information is displayed in menu/screen display 320 as shown in Figure 60. Ski boot information includes various parameters which are utilized by the ski boot industry including flex index with volume pronation and several features of the particular ski boot including buckle type fit material, liner cover, liner features, foot bed type, foot bed adjustability, shell type, shell materials, and shell features. From menu/screen display 320, a user may choose to view the particular ski boot by selecting the computer graphic image of the ski boot. After selecting the computer graphic image of the ski boot, menu/screen display 328, as shown in Figure 64, is presented on display 122. After viewing the ski boot image, the user returns to menu/screen display 320.

[0054] In addition, the user may choose to view an alternative last overlay tailored for footwear having sidewall liners, or liners and an outer shell. After choosing to view this alternative last overlay, menu/screen display 322, shown in Figure 61, is presented on display 122. The user may select a particular boot internal perimeter outline (BIPO) to overlay the scanned foot image currently selected by selecting a particular BIPO size. After selecting the particular BIPO size to overlay on the image 323 of the scanned foot currently selected, menu/screen display 324, shown in Figure 62, is presented on display 122. As shown in menu/screen display 324, a double-lined boot image 325 (also referred to as a liner region image) is overlaid on a scanned foot image. By manipulating menu options 321, the double-lined boot

image outline 325 may be moved with respect to the foot image. After placing the boot image 325 precisely, a user may choose to show the particular pressure points between the boot and scanned foot image. Upon choosing to view the pressure points, menu/screen 326, as shown in Figure 63, is presented on display 122. Menu/screen display 326 displays a filled boot outline image 327 between the two-lined image 325 shown in menu/screen display 324. In addition, portions of the foot image 323 which are between the inner (the line generally further from the foot image) and outer lines (the line generally nearer the foot image) of the filled boot image 257 are highlighted so that a user may discern the amount of pressure a foot would encounter from the inner lining pressing against the foot. This allows the user to adjust the size of the boot desired to properly fit the scanned foot with an optimally chosen size of boot and liner in accordance with the pressure preferences for the owner of the particular foot which has been scanned. From menu/screen display 326, a user may choose to adjust the size of the boot image by returning to menu/screen display 322 or exit the display footwear information module.

[0055] Although the present invention has been described and illustrated with a certain degree of particularity, it is understood that the present disclosure of embodiments has been made by way of example only and that numerous changes in arrangement and combination of parts as well as steps may be resorted to by those skilled in the art without departing from the spirit and scope of the present invention as claimed. In particular, it will be appreciated by those skilled in the art that a plurality of foot measurement techniques are available for use in such a system, including the Brannock measurement system and the TWAC™ measurement system. In addition, the hardware and software components used for the present invention may be modified in view of future technological improvements including, but not limited to, faster computing devices, higher resolution displays and improved electro-optical scanners or other devices for capturing the three-dimensional image of a foot.

Claims

1. A method for integrated foot measurement and footwear last inventory optimization comprising the steps of:

- a) providing a foot sizing mechanism to measure and size a foot and to provide foot sizing data enabling proper fit of the measured foot with a particular footwear style;
- b) measuring and sizing a foot with the foot sizing mechanism;
- c) transferring electronically the foot sizing data from the foot sizing mechanism to an electronic

data processor and to an automated foot sizing database configured for adding new foot sizing data;

d) analyzing foot sizing data in the foot sizing database to identify foot size data groups;

e) assigning inventory control values to each of the foot size data groups; and

f) utilizing the inventory control values to determine optimum footwear last inventory needs according to the foot size data groups.

2. The method according to claim 1 wherein the foot sizing mechanism comprises an electro-optical scanning device.

3. The method according to claim 1 wherein the analyzing foot sizing data step comprises utilizing a foot length parameter, a foot width parameter, a foot arch line parameter, and a foot curvature parameter.

4. A method for integrated foot measurement and footwear inventory optimization comprising the steps of:

- a) providing a foot sizing mechanism to measure and size a foot and to provide foot sizing data enabling proper fit of the measured foot with a particular footwear style;

- b) measuring and sizing a foot with the foot sizing mechanism;

- c) transferring electronically the foot sizing data from the foot sizing mechanism to an electronic data processor and to an automated foot sizing database configured for adding new foot sizing data each time a foot is measured;

- d) analyzing foot sizing data in the foot sizing database to identify foot size data groups;

- e) assigning inventory control values to each of the foot size data groups; and

- f) utilizing the inventory control values to determine optimum footwear inventory needs according to the foot size data groups.

5. The method according to claim 4 wherein the foot sizing mechanism comprises an electro-optical scanning device.

6. The method according to claim 4 wherein the analyzing foot sizing data step comprises utilizing a foot length parameter, a foot width parameter, a foot arch line parameter, and a foot curvature parameter.

7. An apparatus for reducing and managing an inventory of lasts needed for footwear production comprising:

- (a) foot sizing means for determining foot sizing data by measuring a plurality of feet at a footwear sales location;
- (b) data processing means logically coupled to the foot sizing means for receiving the foot sizing data from the foot sizing means and for transmitting the foot sizing data to other apparatus components; and
- (c) statistical analysis means logically coupled to the data processing means for analyzing the foot sizing data received by the data processing means and for sending a signal which identifies foot sizing data groups whereby efficient manufacture of the inventory lasts according to foot sizing needs may be achieved.
8. The apparatus according to claim 7 further comprising last manufacturing means for receiving the signal from the statistical analysis means and manufacturing the inventory of lasts according to the foot sizing data groups identified by the statistical analysis means.
9. The apparatus according to claim 7 wherein the foot sizing data groups are identified by utilizing foot measurement system parameters including a length measurement parameter, a width line parameter, an arch-line type parameter, and an angle of curvature parameter.
10. The apparatus according to claim 7 wherein the foot sizing means comprises an electro-optical scanner mechanism.
11. The apparatus according to claim 7 further comprising inventory control feedback means logically coupled data processing means, the inventory control feedback means providing last inventory status on demand.
12. An apparatus for use in integrated foot measurement and last manufacture comprising:
- a) foot measuring means for measuring a foot and outputting foot sizing data of the foot;
- b) computer foot sizing means for determining a plurality of selected foot sizing parameters from the foot sizing data;
- c) style means for inputting footwear style data corresponding to a desired footwear; and
- d) computer automated design means for receiving the foot sizing parameters and the footwear style data, the computer automated design means including means for deriving machine readable data from the received foot sizing parameters and the footwear style data, the machine readable data being in a form suitable for transmission to footwear last production machinery for manufacture of a footwear last useable to manufacture the desired footwear for the foot having the foot size determined by the foot sizing means.
13. The apparatus in claim 12, wherein the computer foot sizing means includes means for determining:
- a) a foot length parameter;
- a) a foot width parameter;
- a) a foot arch line parameter; and
- a) a foot curvature parameter.
14. An apparatus for use in integrated foot measurement and last manufacture comprising:
- a) foot sizing means for measuring a foot and outputting sizing data of the foot, the foot sizing means including a reference surface and means for measuring pressure data corresponding to the relative pressures exerted by the foot against the reference surface when the foot is at least partially weighted, the pressure data being at least a portion of the foot sizing data;
- b) style means for inputting footwear style data corresponding to a desired footwear; and
- c) computer automated design means for receiving the foot sizing data and the footwear style data, the computer automated design means including means for deriving machine readable data from the received foot sizing data and the footwear style data, the machine readable data being in a form suitable for transmission to footwear last production machinery for manufacture of a footwear last useable to manufacture the desired footwear for the foot having the foot size determined by the foot sizing means.

Patentansprüche

1. Verfahren zur integrierten Fußmessung und Schuheleisten-Bestandsoptimierung, mit den Schritten:

- a) Bereitstellen eines Fußgrößen-Mechanismus zum Messen und Bestimmen der Größe eines Fußes und zum Bereitstellen von Fußgrößendaten, welche ein einwandfreies Passen des gemessenen Fußes in einem bestimmten Schuhwerk-Stil ermöglichen;
- b) Messen und Bestimmen der Größe eines Fußes mit dem Fußgrößen-Mechanismus;
- c) elektronisches Übertragen der Fußgrößendaten von dem Fußgrößen-Mechanismus zu einer elektronischen Datenverarbeitung und zu einer automatisierten Fußgrößen-Datenbank,

- welch zum Hinzufügen neuer Fußgrößendaten ausgebildet ist;
- d) Untersuchen der Fußgrößendaten in der Fußgrößen-Datenbank zum Identifizieren von Fußgrößendaten-Gruppen;
- e) Zuordnen von Bestands-Steuerungswerten zu jeder der Fußgrößendaten-Gruppen; und
- f) Verwenden der Bestands-Steuerungswerte zum Bestimmen des optimalen Schuhleisten-Lager-Bestandes gemäß den Fußgrößendaten-Gruppen.
2. Verfahren nach Anspruch 1, bei welchem der Fußgrößen-Mechanismus eine elektro-optische Abtastvorrichtung umfasst. 15
3. Verfahren nach Anspruch 1, bei welchem der Schritt der Untersuchung der Fußgrößendaten eine Verwendung eines Fußlängen-Parameters, eines Fußbreiten-Parameters, eines Fußbogenlinien-Parameters und eines Fußkrümmungs-Parameters umfasst. 20
4. Verfahren zur integrierten Fußmessung und Schuhwerk-Bestandsoptimierung, mit den Schritten: 25
- a) Bereitstellen eines Fußgrößen-Mechanismus zum Messen und Bestimmen der Größe eines Fußes und zum Bereitstellen von Fußgrößendaten, welche ein einwandfreies Passen des gemessenen Fußes in einem bestimmten Schuhwerk-Stil ermöglichen;
- b) Messen und Bestimmen der Größe eines Fußes mit dem Fußgrößen-Mechanismus;
- c) elektronisches Übertragen der Fußgrößendaten von dem Fußgrößen-Mechanismus zu einer elektronischen Datenverarbeitung und zu einer automatisierten Fußgrößen-Datenbank, bei der Fußgrößendaten hinzufügbare sind, jedesmal, wenn ein Fuß gemessen wird; 30
- d) Untersuchen der Fußgrößendaten in der Fußgrößen-Datenbank zum Identifizieren von Fußgrößendaten-Gruppen;
- e) Zuordnen von Bestands-Steuerungswerten zu jeder der Fußgrößendaten-Gruppen; und
- f) Verwenden der Bestands-Steuerungswerte zum Bestimmen des optimalen Schuhwerk-Lager-Bestandes entsprechend den Fußgrößendaten-Gruppen. 35
5. Verfahren nach Anspruch 4, bei welchem der Fußgrößen-Mechanismus eine elektro-optische Abtastvorrichtung umfasst. 40
6. Verfahren nach Anspruch 4, bei welchem der Fußgrößendaten-Untersuchungsschritt eine Verwendung eines Fußlängen-Parameters, eines Fußbreiten-Parameters, eines Fußbogenlinien-Parameters und eines Fußkrümmungs-Parameters umfasst. 45
7. Vorrichtung zum Verringern und Verwalten eines Lager-Bestandes von zur Schuhwerkproduktion benötigten Leisten, mit:
- (a) einer Fußgrößen-Einrichtung zum Bestimmen von Fußgrößendaten durch Messen einer Mehrzahl von Füßen in einer Schuhwerk-Verkaufsstelle;
- (b) einer Datenverarbeitungseinrichtung, welche logisch mit der Fußgrößen-Einrichtung gekoppelt ist zum Empfangen der Fußgrößendaten von der Fußgrößen-Einrichtung und zum Übertragen der Fußgrößendaten zu den anderen Komponenten der Vorrichtung; und
- (c) einer Einrichtung für statistische Untersuchungen, die logisch mit der Datenverarbeitungseinrichtung gekoppelt ist, zum Untersuchen der durch die Datenverarbeitungseinrichtung empfangenen Fußgrößendaten und zum Senden eines Signales, welches Fußgrößendaten-Gruppen identifiziert, wodurch eine effiziente Herstellung des Leisten-Bestandes gemäß den Fußgrößen-Bedürfnissen verwirklichtbar ist. 50
8. Vorrichtung nach Anspruch 7, mit einer Leisten-Herstellungseinrichtung zum Empfangen des Signales von der statistischen Untersuchungseinrichtung und zum Herstellen des Leisten-Bestandes gemäß den durch die statistische Untersuchungseinrichtung identifizierten Fußgrößendaten-Gruppen. 55
9. Vorrichtung nach Anspruch 7, bei welcher die Fußgrößendaten-Gruppen identifiziert werden durch Verwenden der Fußmesssystem-Parameter einschließlich eines Längenmessungs-Parameters, eines Breitenlinien-Parameters, eines Bogenlinienart-Parameters und eines Krümmungswinkels-Parameters.
10. Vorrichtung nach Anspruch 7, bei welcher die Fußgrößen-Einrichtung einen elektro-optischen Abtastmechanismus umfasst.
11. Vorrichtung nach Anspruch 7, mit einer Bestandssteuerungs-Rückkopplungseinrichtung, welche logisch mit der Datenverarbeitungseinrichtung gekoppelt ist, wobei die Bestandssteuerungs-Rückkopplungseinrichtung den letzten Bestandsstatus auf Anforderung bereitstellt.
12. Vorrichtung zur Verwendung bei einer integrierten Fußmessung und Leisten-Herstellung mit:

- a) einer Fuß-Messeinrichtung zum Messen eines Fußes und Ausgeben von Fußgrößendaten des Fußes;
- b) einer Computer-Fußgrößen-Einrichtung zum Bestimmen einer Mehrzahl ausgewählter Fußgrößen-Parameter aus den Fußgrößendaten;
- c) einer Stil-Einrichtung zum Eingeben von Schuhwerk-Stildaten entsprechend einem gewünschten Schuhwerk; und
- d) einer Computer-automatisierten Design-Einrichtung zum Empfangen der Fußgrößen-Parameter und der Schuhwerk-Stildaten, wobei die Computerautomatisierte Entwurfs-Einrichtung eine Einrichtung zum Ableiten maschinenlesbarer Daten aus den empfangenen Fußgrößen-Parametern und den Schuhwerk-Stildaten beinhaltet, wobei die maschinenlesbaren Daten in einer zur Übertragung zu Schuhwerk-Leisten-Produktionsmaschinen zur Herstellung eines Schuhwerk-Leisten geeigneten Form vorliegen, die zur Herstellung des gewünschten Schuhwerks für den Fuß mit der durch die Fußgrößen-Einrichtung bestimmten Fußgröße verwendbar ist.
13. Vorrichtung nach Anspruch 12, bei welcher die Computer-Fußgrößen-Einrichtung eine Einrichtung beinhaltet zum Bestimmen:
- eines Fußlängen-Parameters;
- eines Fußbreiten-Parameters;
- eines Fußbogenlinien-Parameters; und
- eines Fußkrümmungs-Parameters.
14. Vorrichtung zur Verwendung in einer integrierten Fußmessung und Leisten-Herstellung, mit:
- a) einer Fußgrößen-Einrichtung zum Messen eines Fußes und Ausgeben von Größendaten des Fußes, wobei die Fußgrößen-Einrichtung eine Referenzoberfläche und eine Einrichtung zum Messen von Druckdaten entsprechend dem relativen Druck beinhaltet, welcher durch den Fuß auf die Referenzoberfläche ausgeübt wird, wenn der Fuß wenigstens teilweise belastet wird, wobei die Druckdaten wenigstens ein Teil der Fußgrößendaten sind;
- b) einer Stil-Einrichtung zum Eingeben von Schuhwerk-Stildaten entsprechend einem gewünschten Schuhwerk; und
- c) einer Computer-automatisierten Entwurfs-Einrichtung zum Empfangen der Fußgrößendaten und der Schuhwerk-Stildaten, wobei die Computer-automatisierte Entwurfs-Einrichtung eine Einrichtung zum Ableiten maschinenlesbarer Daten aus den empfangenen Fußgrößendaten und den Schuhwerk-Stildaten beinhaltet,

inhalten, wobei die maschinenlesbaren Daten in einer Form vorliegen, die zur Übertragung zur Schuhwerk-Leisten-Produktionsmaschine zum Herstellen eines Schuhwerk-Leisten geeignet ist, der zur Herstellung des gewünschten Schuhwerks für den Fuß mit der durch die Fußgrößen-Einrichtung bestimmten Fußgröße verwendbar ist.

Revendications

1. Procédé destiné à la mesure intégrée de pied et à l'optimisation du stock de formes de chaussures comprenant les étapes consistant à :
 - a) proposer un mécanisme de dimensionnement de pied afin de mesurer et dimensionner un pied et fournir des données de dimensionnement de pied permettant un ajustement correct du pied mesuré à un style de chaussure particulier ;
 - b) mesurer et dimensionner un pied grâce au mécanisme de dimensionnement de pied ;
 - c) transférer de manière électronique les données de dimensionnement de pied depuis le mécanisme de dimensionnement de pied vers un processeur électronique de données et vers une base de données automatisée de dimensionnement de pied configurée de façon à ajouter de nouvelles données de dimensionnement de pied ;
 - d) analyser des données de dimensionnement de pied dans la base de données de dimensionnement de pied afin d'identifier des groupes de données de taille de pied ;
 - e) assigner des valeurs de contrôle du stock à chacun des groupes de données de taille de pied ; et
 - f) utiliser les valeurs de contrôle du stock pour déterminer les besoins optimaux relatifs au stock de formes de chaussures selon les groupes de données de taille de pied.
2. Procédé selon la revendication 1, dans lequel le mécanisme de dimensionnement de pied comprend un dispositif de balayage électro-optique.
3. Procédé selon la revendication 1, dans lequel l'étape d'analyse des données de dimensionnement de pied comprend l'utilisation d'un paramètre de longueur du pied, un paramètre de largeur du pied, un paramètre de ligne de voûte plantaire du pied et un paramètre de courbure du pied.
4. Procédé destiné à la mesure intégrée de pied et à l'optimisation du stock de chaussures comprenant les étapes consistant à :

- a) proposer un mécanisme de dimensionnement de pied afin de mesurer et dimensionner un pied et fournir des données de dimensionnement de pied permettant un ajustement correct du pied mesuré à un style de chaussure particulier ; 5
- b) mesurer et dimensionner un pied grâce au mécanisme de dimensionnement de pied ;
- c) transférer de manière électronique les données de dimensionnement de pied depuis le mécanisme de dimensionnement de pied vers un processeur électronique de données et une base de données automatisée de dimensionnement de pied configurée de façon à ajouter de nouvelles données de dimensionnement de pied à chaque fois qu'un pied est mesuré ; 10
- d) analyser des données de dimensionnement de pied dans la base de données de dimensionnement de pied afin d'identifier des groupes de données de taille de pied ; 15
- e) assigner des valeurs de contrôle du stock à chacun des groupes de données de taille de pied ; et
- f) utiliser les valeurs de contrôle du stock afin de déterminer les besoins optimaux relatifs au stock de chaussures selon les groupes de données de taille de pied. 20
5. Procédé selon la revendication 4, dans lequel le mécanisme de dimensionnement de pied comprend un dispositif de balayage électro-optique. 30
6. Procédé selon la revendication 4, dans lequel l'étape d'analyse des données de dimensionnement de pied comprend l'utilisation d'un paramètre de longueur du pied, un paramètre de largeur du pied, un paramètre de ligne de voûte plantaire du pied et un paramètre de courbure du pied. 35
7. Appareil destiné à réduire et gérer un stock de formes nécessaires à la fabrication de chaussures comprenant : 40
- (a) des moyens de dimensionnement de pied destinés à déterminer des données de dimensionnement de pied en mesurant une pluralité de pieds sur un point de vente de chaussures ; 45
- (b) des moyens de traitement des données couplés de manière logique aux moyens de dimensionnement de pied afin de recevoir les données de dimensionnement de pied provenant des moyens de dimensionnement de pied et de transmettre les données de dimensionnement de pied vers d'autres composantes de l'appareil ; et 50
- (c) des moyens d'analyse statistique couplés de manière logique aux moyens de traitement de données afin d'analyser les données de dimensionnement de pied reçues par les moyens de traitement de données et d'envoyer un signal qui identifie des groupes de données de dimensionnement de pied, moyennant quoi il est possible d'obtenir une fabrication efficace des formes du stock selon les besoins de dimensionnement. 55
8. Appareil selon la revendication 7 comprenant en outre des moyens de fabrication de formes destinés à recevoir le signal provenant des moyens d'analyse statistique et à fabriquer le stock de formes selon les groupes de données de dimensionnement de pied identifiés par les moyens d'analyse statistique.
9. Appareil selon la revendication 7, dans lequel les groupes de données de dimensionnement de pied sont identifiés en utilisant des paramètres de système de mesure de pied comprenant un paramètre de mesure de longueur, un paramètre de ligne de largeur, un paramètre de type ligne de voûte plantaire et un angle de paramètre de courbure.
10. Appareil selon la revendication 7, dans lequel les moyens de dimensionnement de pied comprennent un mécanisme de scanner électro-optique.
11. Appareil selon la revendication 7 comprenant en outre des moyens de rétroaction de contrôle de stock couplés de manière logique à des moyens de traitement de données, les moyens de rétroaction de contrôle de stock fournissant l'état du stock de formes sur demande.
12. Appareil destiné à être utilisé lors de la mesure intégrée de pied et la fabrication de formes comprenant : 60
- a) des moyens de mesure de pied destinés à mesurer un pied et délivrer en sortie des données de dimensionnement de pied relatives au pied ;
- b) des moyens de dimensionnement de pied par ordinateur destinés à déterminer une pluralité de paramètres de dimensionnement de pied sélectionnés à partir des données de dimensionnement de pied ;
- c) des moyens de style destinés à introduire des données de style de chaussures correspondant à une chaussure désirée ; et
- d) des moyens de conception automatisés par ordinateur destinés à recevoir les paramètres de dimensionnement de pied et les données de style de chaussures, les moyens de conception automatisés par ordinateur comprenant des moyens destinés à déduire des données pouvant être lues par une machine provenant des paramètres de dimensionnement de pied et 65

des données de style de chaussures reçues, les données pouvant être lues par un machine présentant une forme adaptée pour être transmises aux machines de fabrication de formes de chaussures pour la fabrication d'une forme de chaussure pouvant être utilisée pour fabriquer la chaussure désirée correspondant au pied ayant la taille de pied déterminée par les moyens de dimensionnement de pied.

5

10

13. Appareil selon la revendication 12, dans lequel les moyens de dimensionnement de pied par ordinateur comprennent des moyens utilisés pour déterminer :

15

un paramètre de longueur du pied ;
un paramètre de largeur du pied ;
un paramètre de ligne de voûte plantaire du pied ; et
un paramètre de courbure du pied.

20

14. Appareil destiné à être utilisé pour la mesure intégrée de pied et la fabrication de formes comprenant :

25

a) des moyens de dimensionnement de pied destinés à mesurer un pied et délivrer en sortie des données de dimensionnement du pied, les moyens de dimensionnement de pied comprenant une surface de référence et des moyens destinés à mesurer des données de pression correspondant aux pressions relatives exercées par le pied contre la surface de référence lorsque le pied est partiellement pondéré, les données de pression constituant au moins une partie des données de dimensionnement de pied ;

30

35

b) des moyens de style pour introduire des données de style de chaussures correspondant à une chaussure désirée ; et

40

c) des moyens de conception automatisés par ordinateur destinés à recevoir les données de dimensionnement de pied et les données de style de chaussures, les moyens de conception automatisés par ordinateur comprenant des moyens destinés à déduire des données pouvant être lues par une machine provenant des données de dimensionnement de pied et des données de style de chaussures reçues, les données pouvant être lues par une machine présentant une forme adaptée pour être transmises aux machines de fabrication de formes de chaussure pour la fabrication d'une forme de chaussure pouvant être utilisée pour fabriquer la chaussure désirée correspondant au pied ayant la taille de pied déterminée par les moyens de dimensionnement de pied.

45

50

55

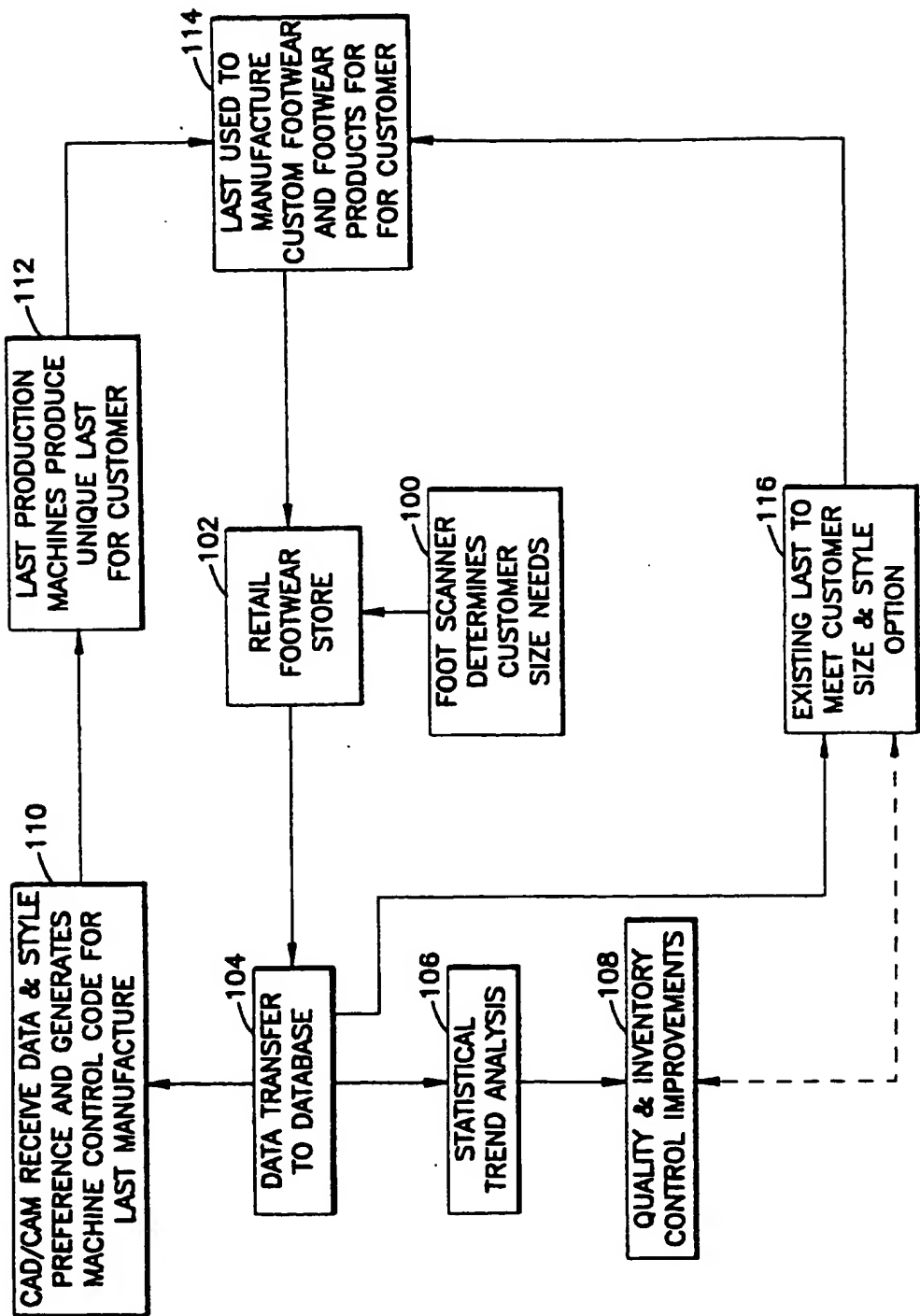


FIG. 1

FIG. 2

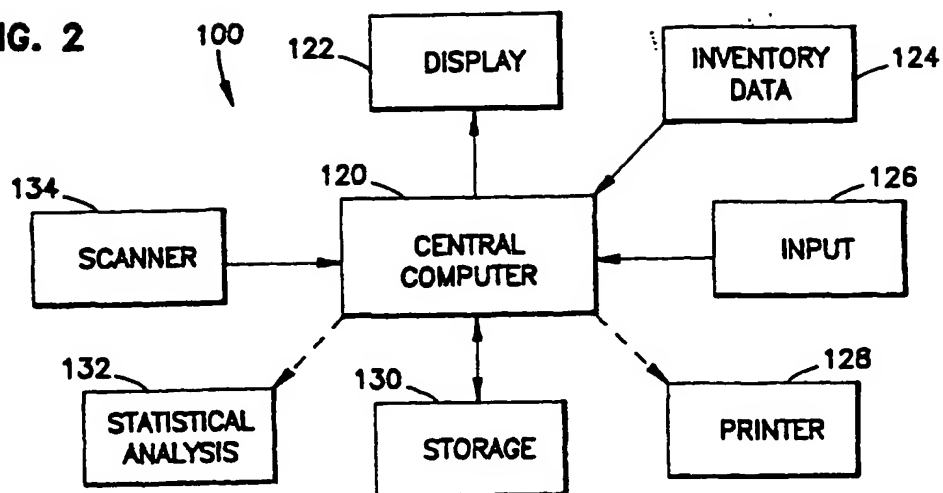
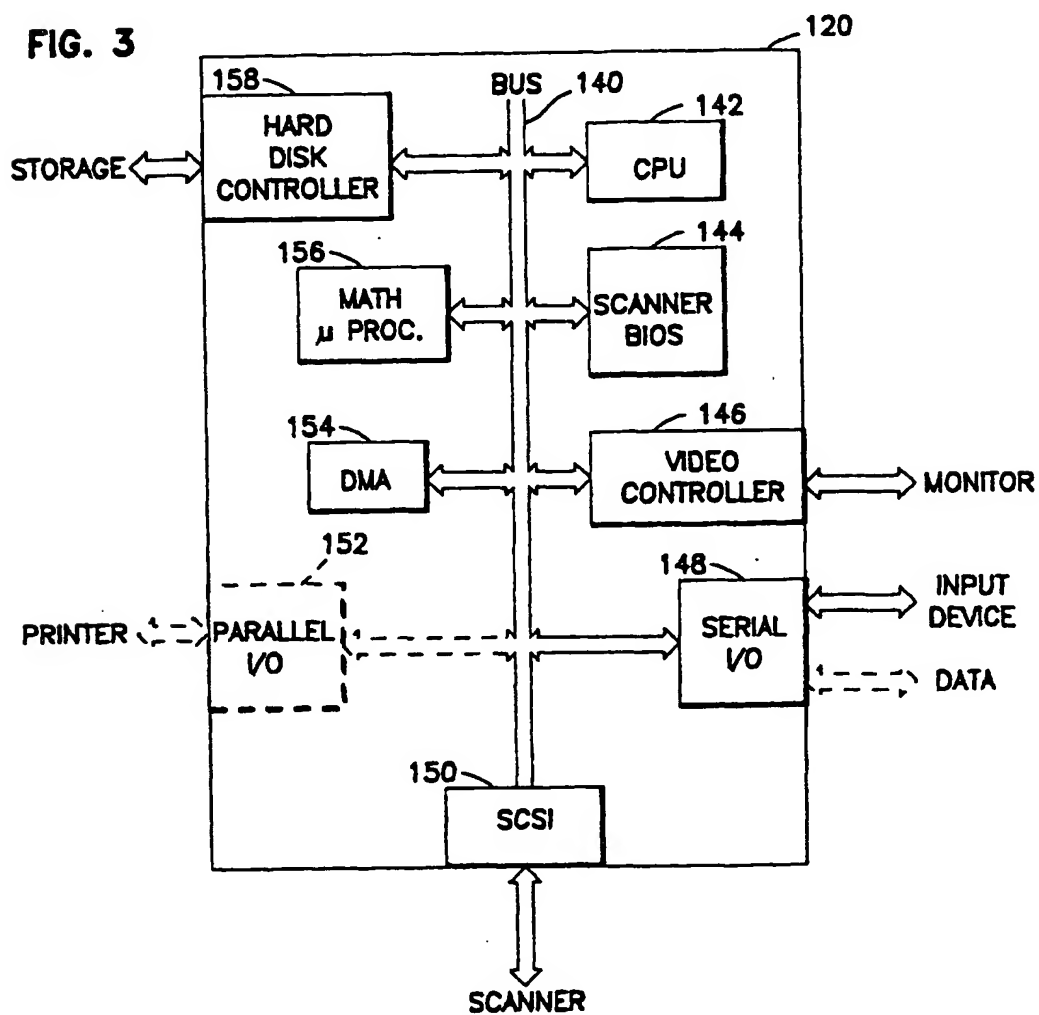
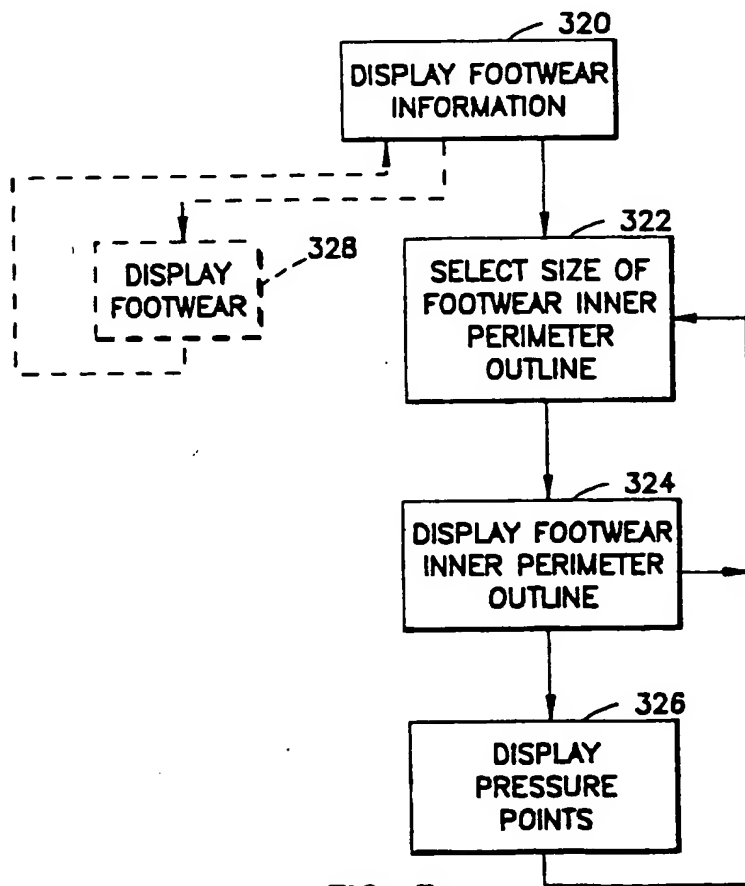
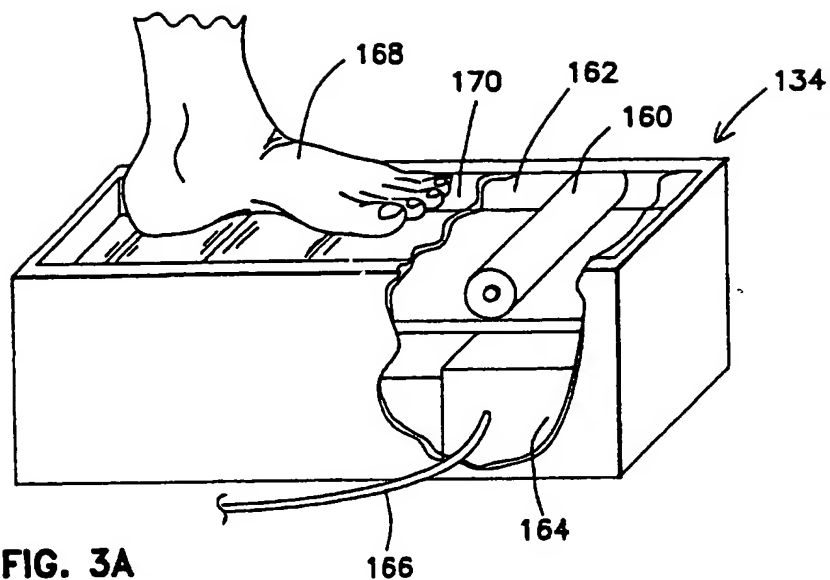


FIG. 3





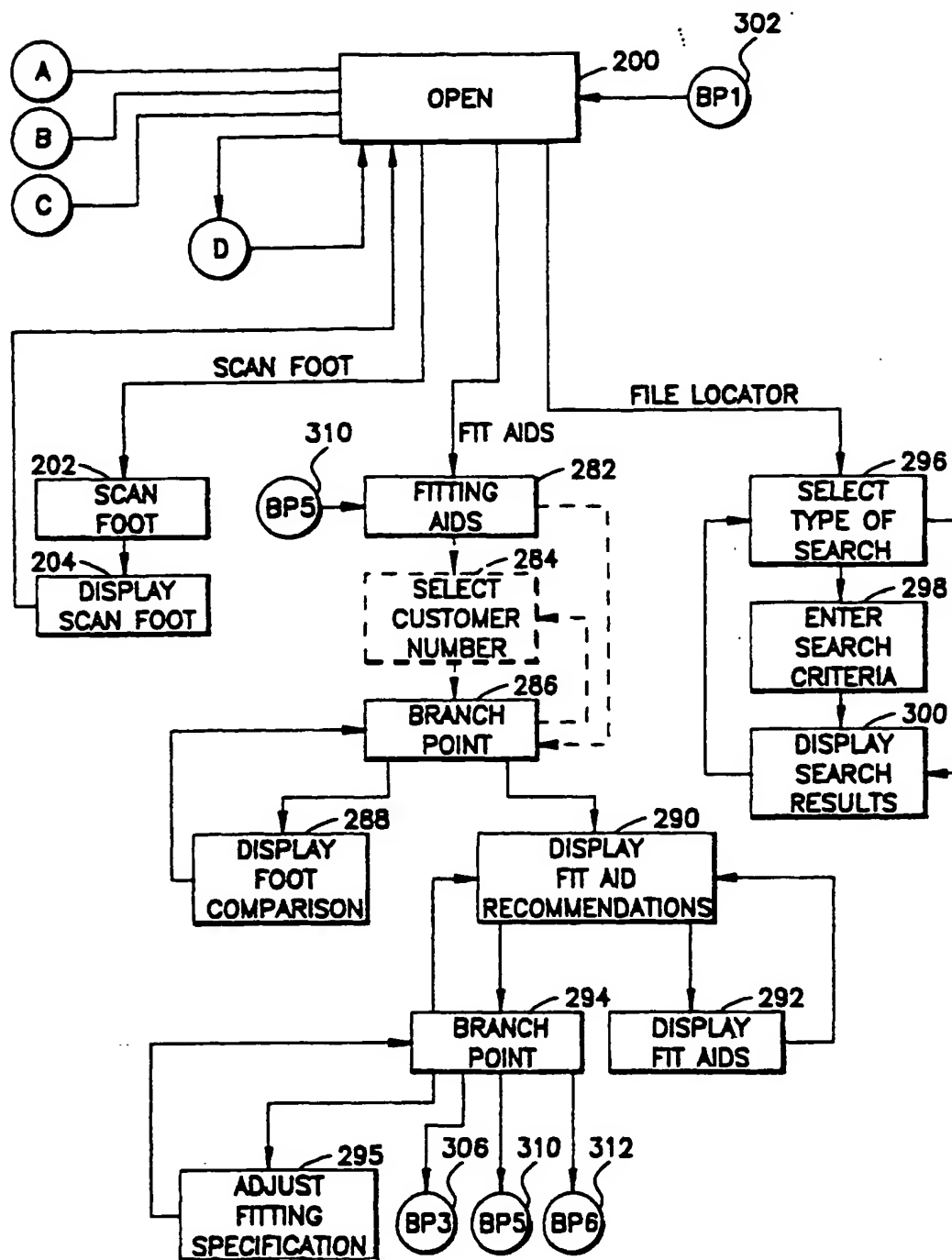
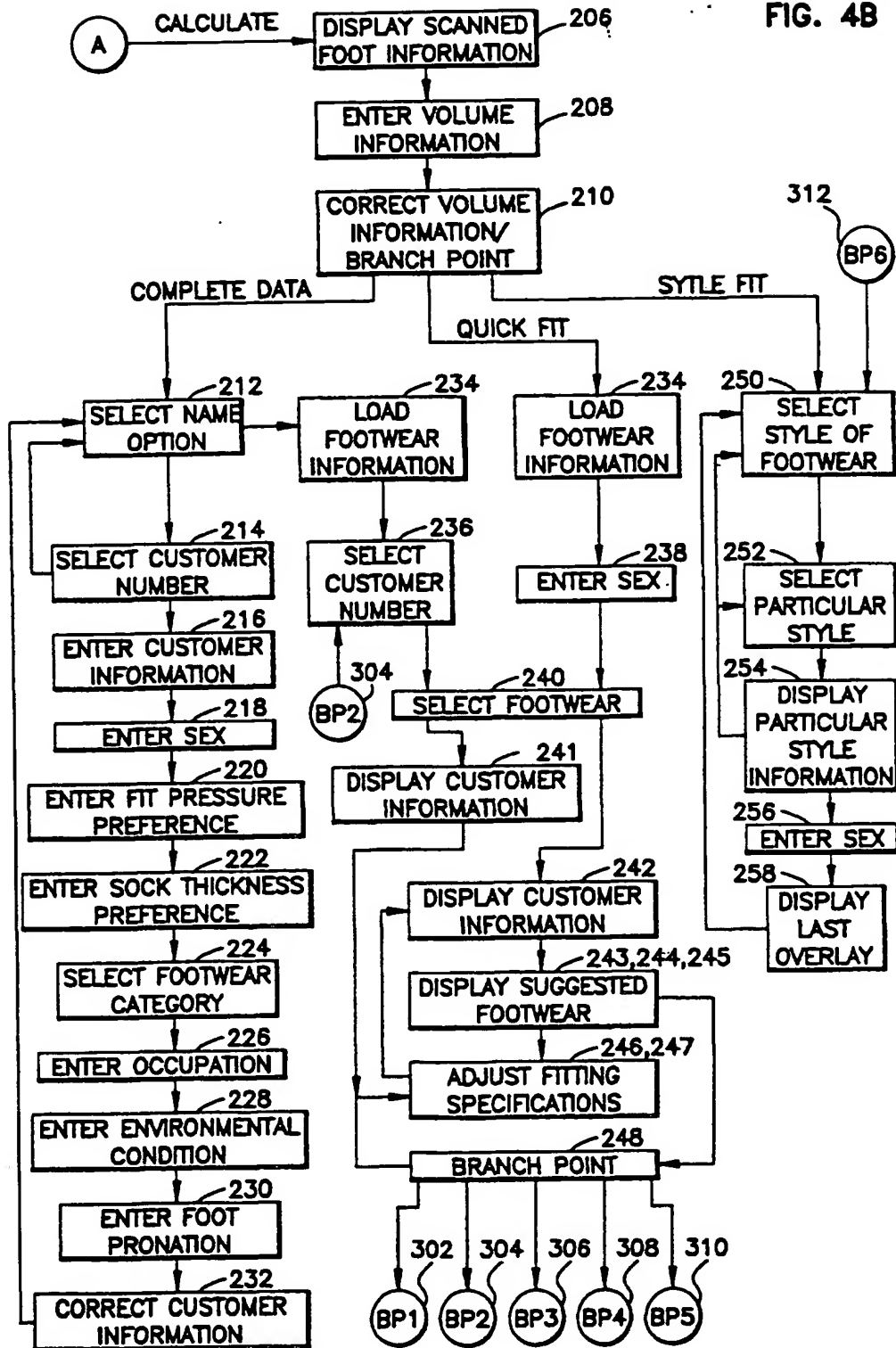


FIG. 4A

FIG. 48



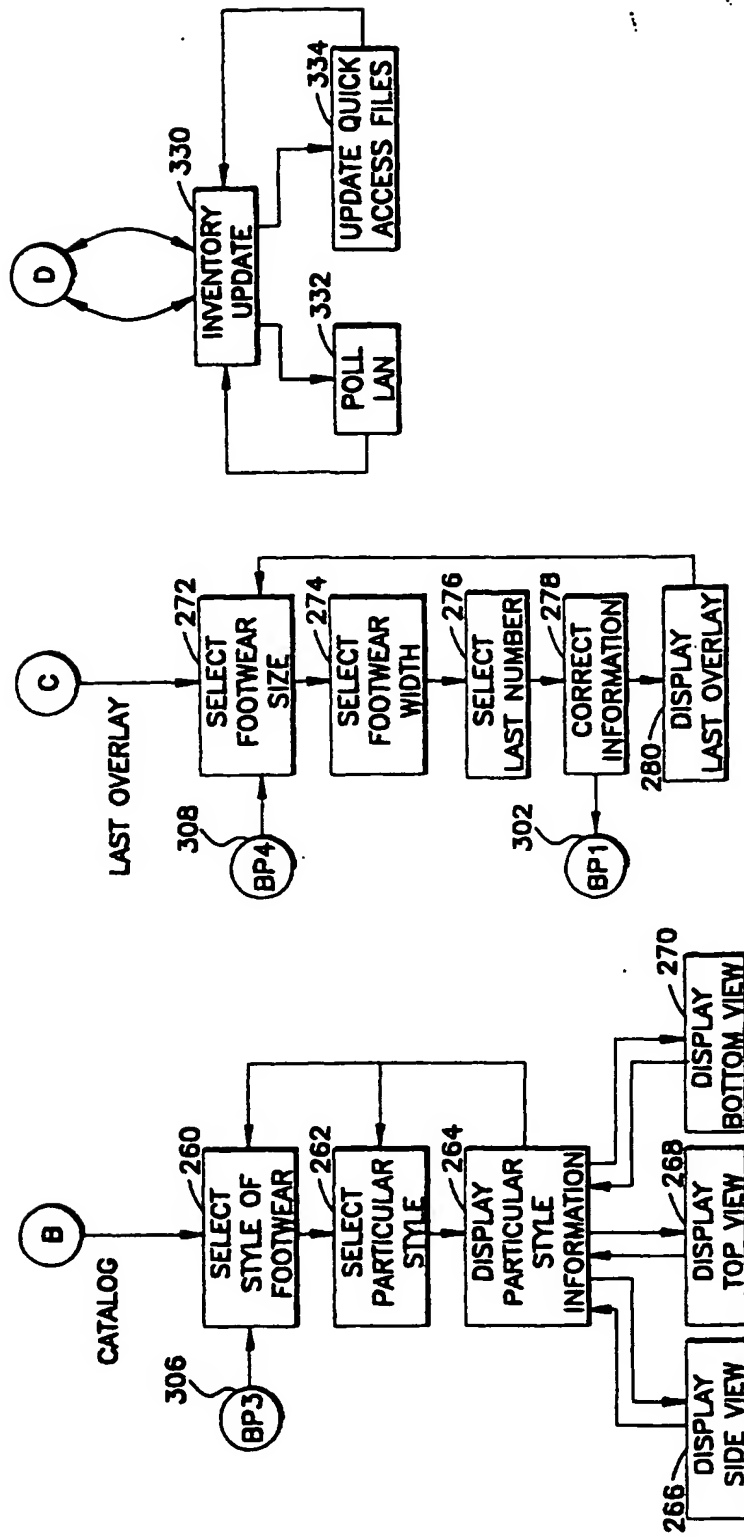


FIG. 4C

FIG.6

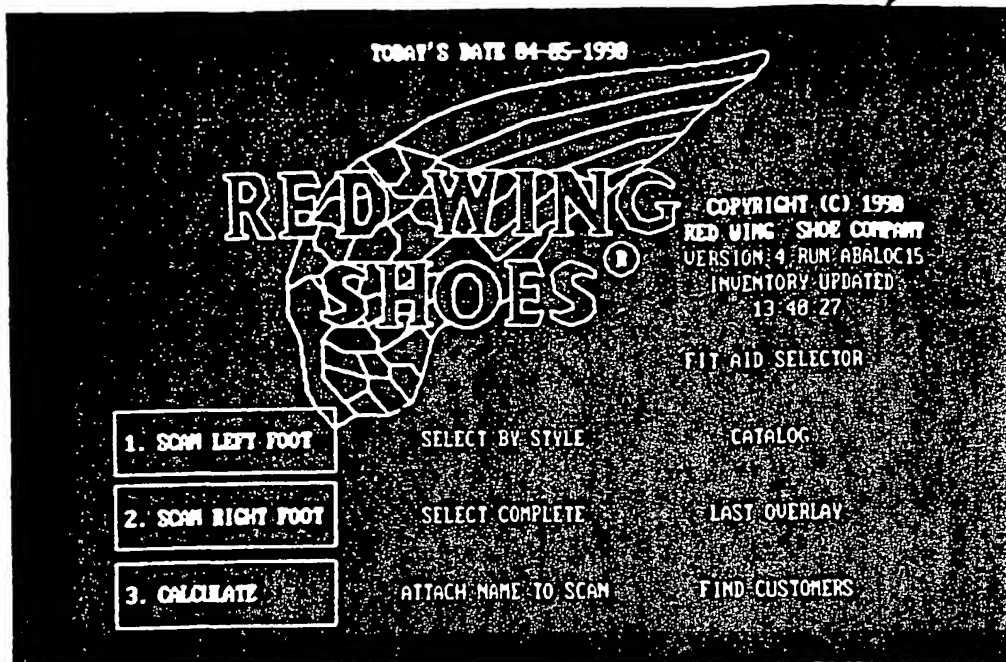


FIG.7

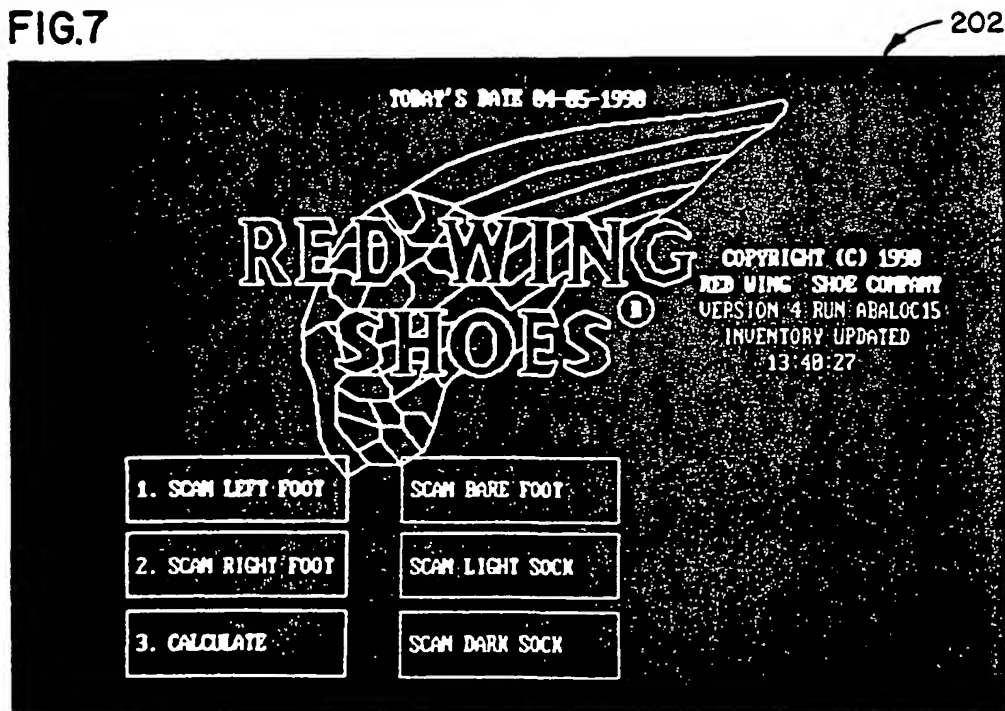


FIG.8

206

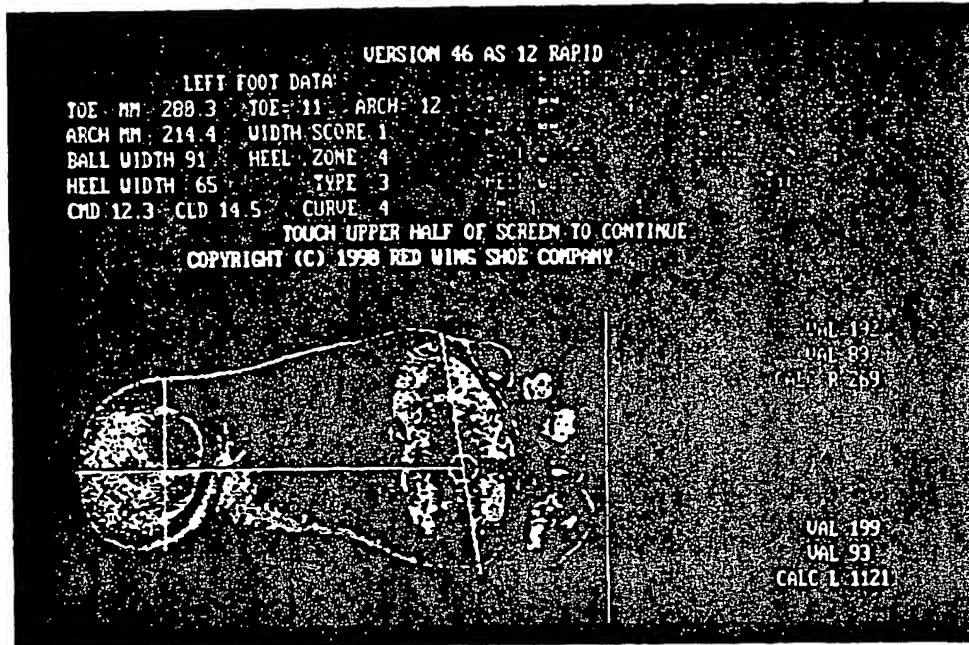


FIG.9

208

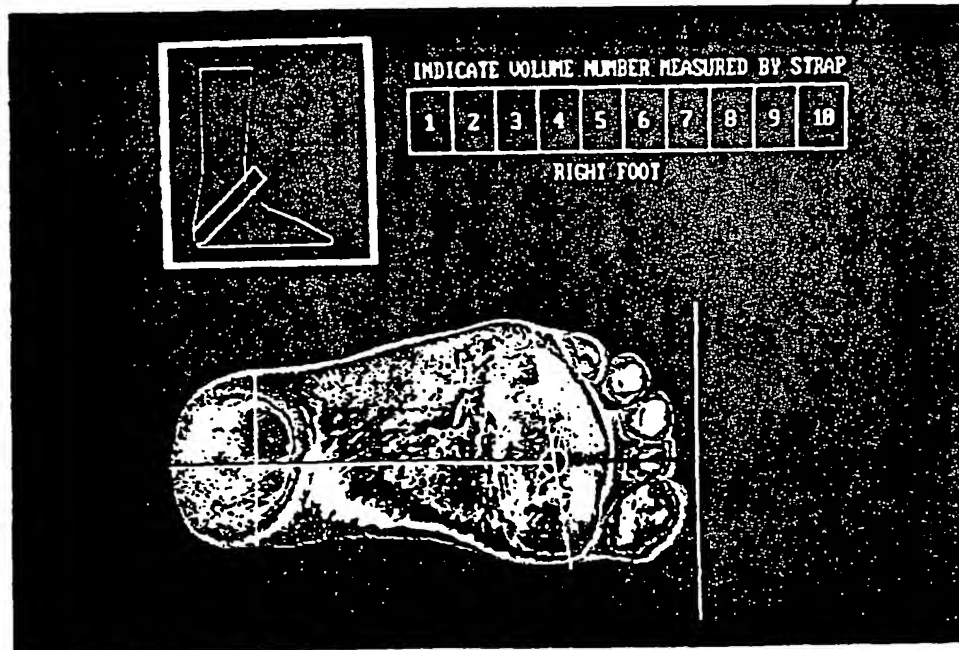


FIG.10

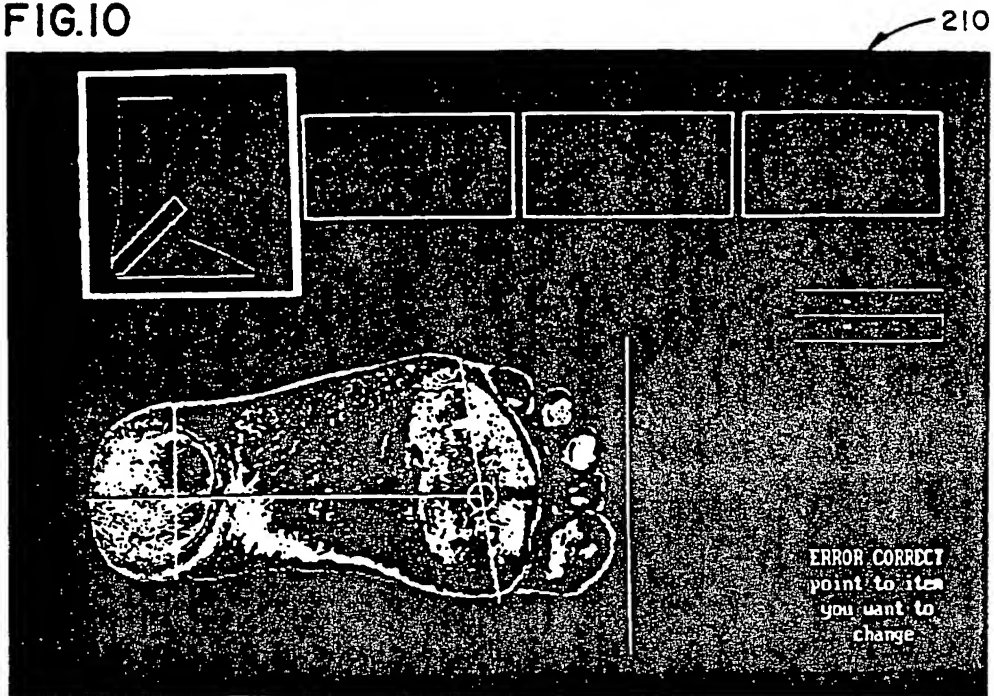


FIG.11

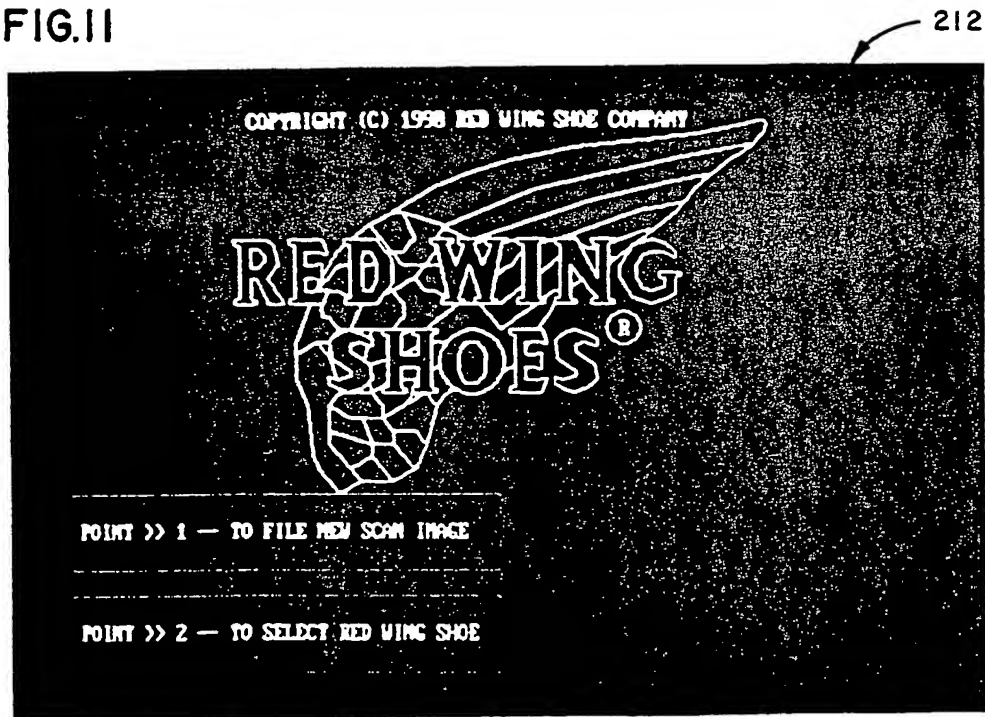


FIG.12

214

EXISTING CUSTOMERS IN FILES

CUSTOMER 1: JAY WHITE	12-22-1989	SEX: M
ARCH-LENGTH: R-10.5 L-12	FOOT TYPE: 3	FOOT TYPE: 1
CUSTOMER 2: JAY WHITE	11-09-1989	SEX: M
ARCH-LENGTH: R-11 L-13	FOOT TYPE: 4	FOOT TYPE: 3
CUSTOMER 3: JAY TEST 11-25-89	11-25-1989	SEX: M
ARCH-LENGTH: R-10.5 L-12	FOOT TYPE: 4	FOOT TYPE: 2
CUSTOMER 4: CHARLIE WEAVER	04-04-1990	SEX: M
ARCH-LENGTH: R-11 L-11.5	FOOT TYPE: 4	FOOT TYPE: 3
CUSTOMER 5: JAY WHITE 11-15	11-15-1989	SEX: M
ARCH-LENGTH: R-10.5 L-12	FOOT TYPE: 4	FOOT TYPE: 2

TOTAL NUMBER OF PEOPLE IN THIS FILE: 16

POINT TO THE CUSTOMER NUMBER YOU WANT TO SAVE UNDER
RETURN TO THE SELECTION MENU

FIG.13

216

1. FULL NAME	JAY WHITE
2. ADDRESS STREET AND NUMBER	1628 SW OVERTURE
3. CITY - STATE - ZIP CODE	BEAD OR 97702
4. PHONE NUMBER AND AREA CODE	503 389-8844
5. AGE	35

CUSTOMER FILE NUMBER 17 FAST ACCESS NUMBER 1

1	2	3	4	5	6	7	8	9	0	-	BACKSPACE
Q	W	E	R	T	Y	U	I	O	P	ENTER	
A	S	D	F	G	H	J	K	L	:	RETURN	
Z	X	C	V	B	N	M	.				
SPACE BAR SPACE BAR											

FIG.14

218

FEMALE
MALE

INDICATE THE APPROPRIATE SEX

FIG.15

220

FIRM - TIGHT
MEDIUM - NORMAL
LIGHT - LOOSE

INDICATE YOUR FIT PRESSURE PREFERENCE

FIG. 16

222

Light weight -	THIN
Medium weight -	NORMAL
Heavy weight -	THICK
Multiple pairs -	VERY THICK

INDICATE YOUR PREFERENCE IN SOCK THICKNESS

FIG. 17

224

WORK BOOT AND SHOES
SPORT BOOTS AND SHOES
SAFETY WORK BOOT AND SHOES
CASUAL BOOTS AND SHOES
INSULATED WATERPROOF
WESTERN BOOTS

INDICATE THE SHOE CATEGORY TO SELECT FROM

FIG. 18

226

INDICATE YOUR OCCUPATION

TRANSPORTATION
CONSTRUCTION
BUILDING TRADE
AGRICULTURE
HUNTING - OUTDOOR - SPORT
HEAVY MANUFACTURING
LIGHT MANUFACTURING
HIGH TECH - ELECTRICAL
SERVICE - UNIFORM
LEISURE - CASUAL

FIG. 19

228

INDICATE THE ENVIRONMENTAL
CONDITION THE SHOE WOULD
BE WORN MOST FREQUENTLY

OIL
TRACTION - VET
CHEMICALS
CONCRETE
METAL CHIPS
STATIC-ESD
HEAT RESISTANT
NON-MARKING
ABRASION
NONE OF THE ABOVE

FIG. 20

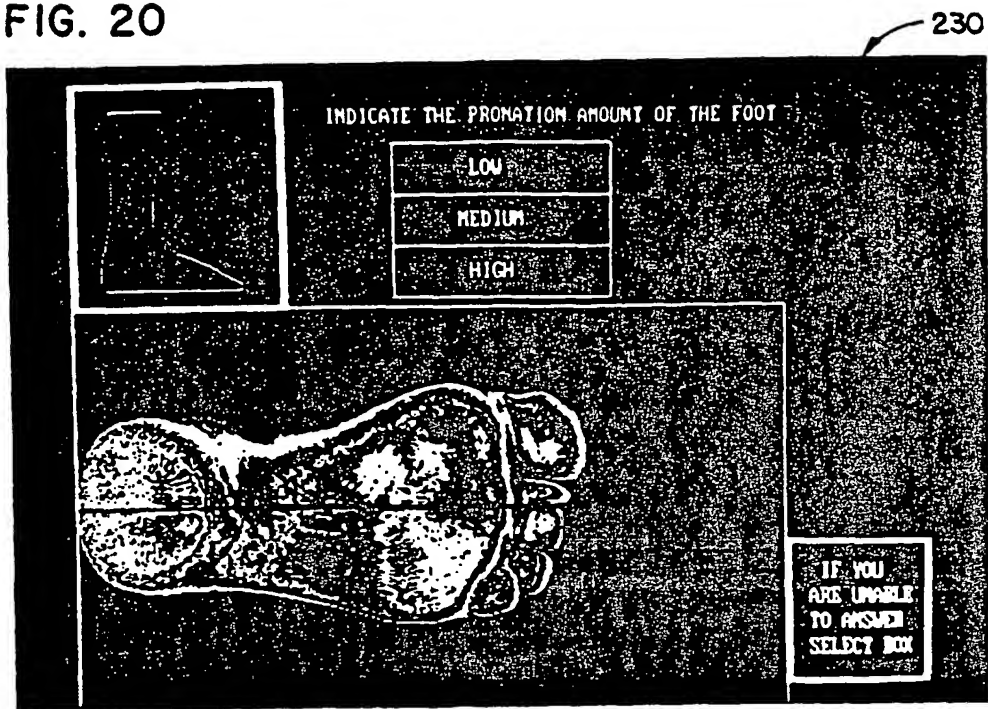


FIG. 21

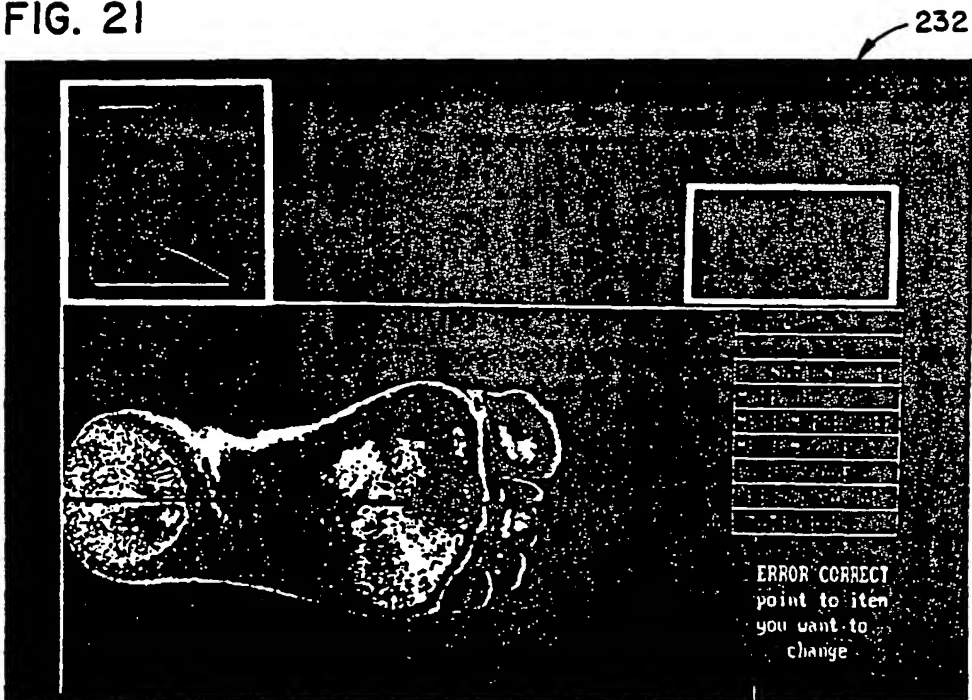


FIG. 22

234

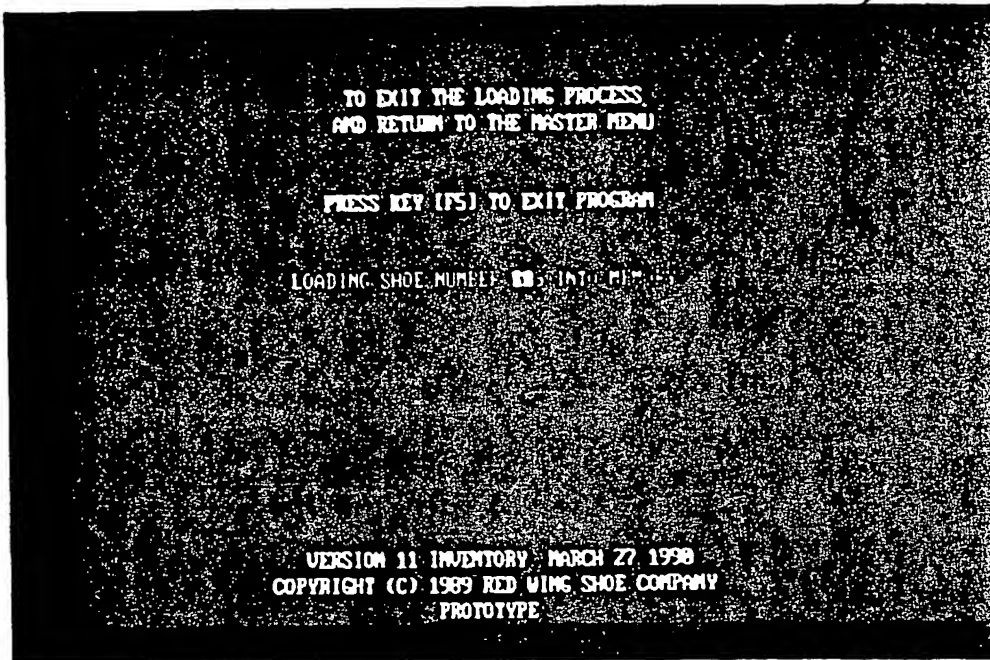


FIG. 23

236

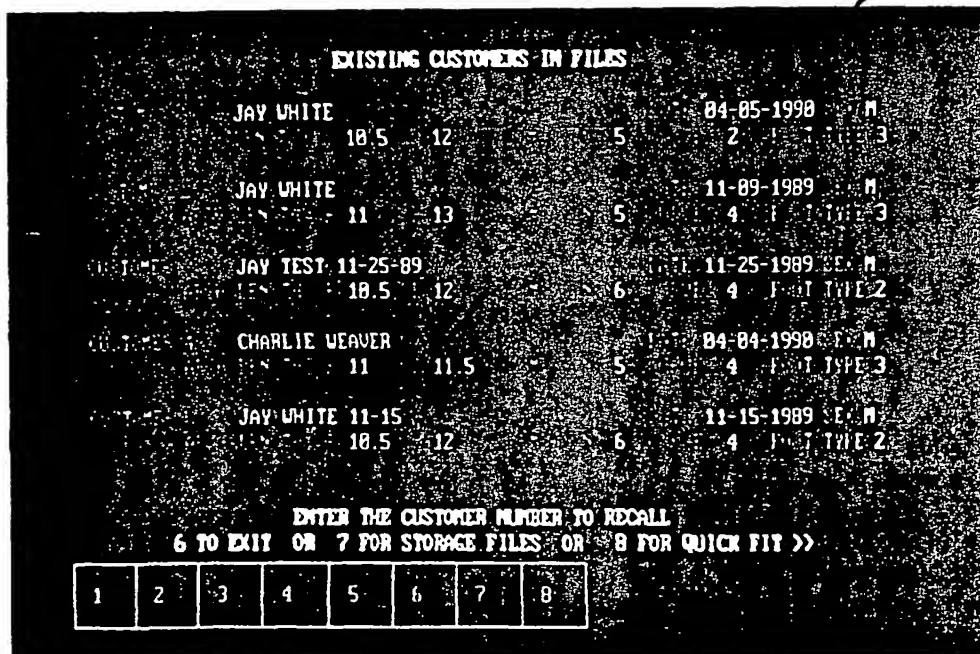


FIG.24

238

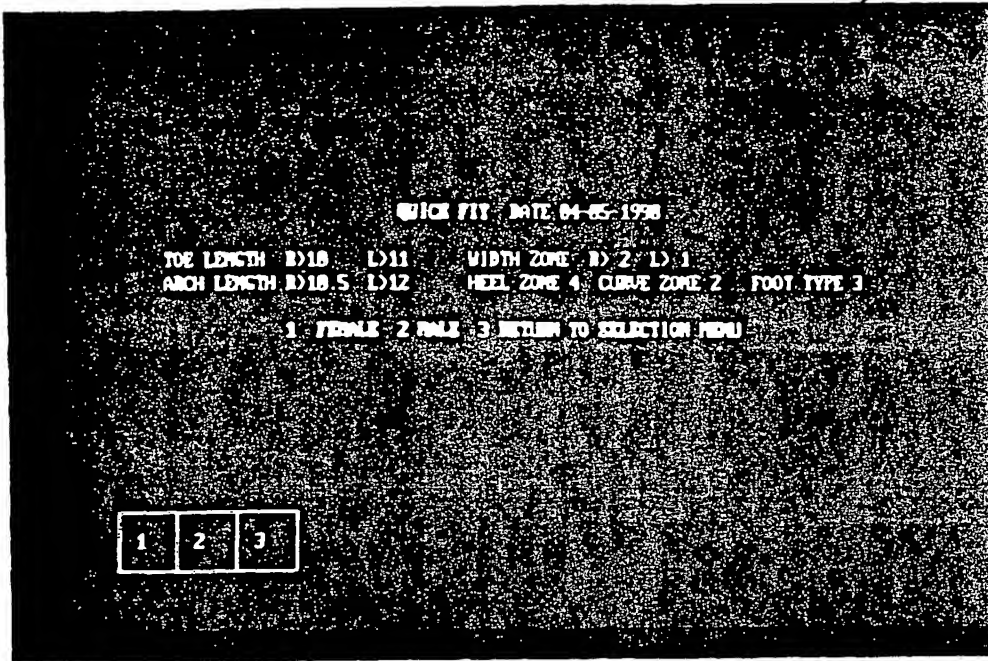


FIG.25

240

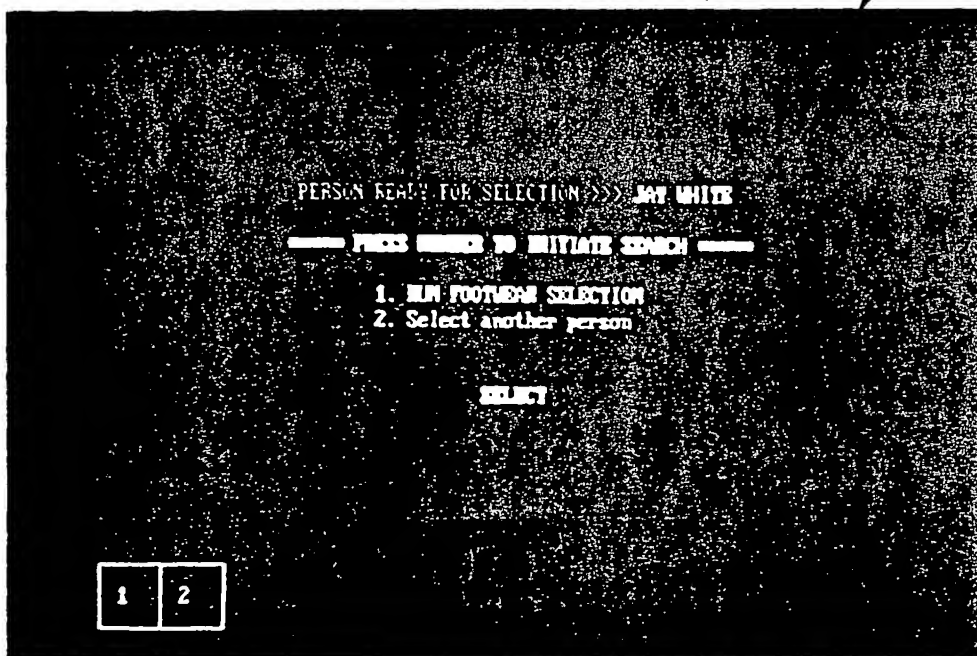


FIG.26

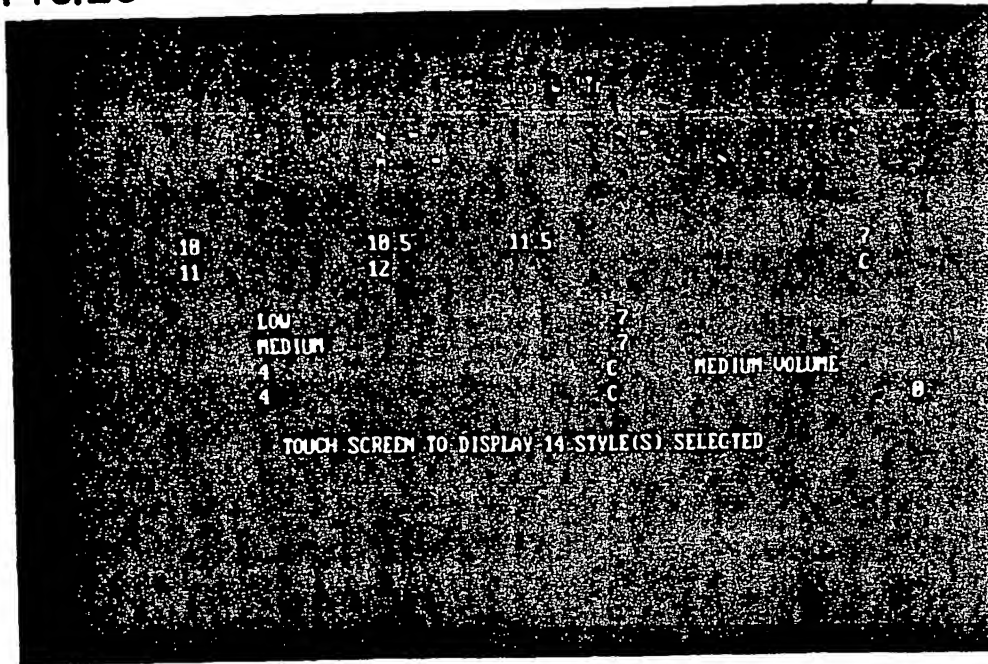


FIG.26A

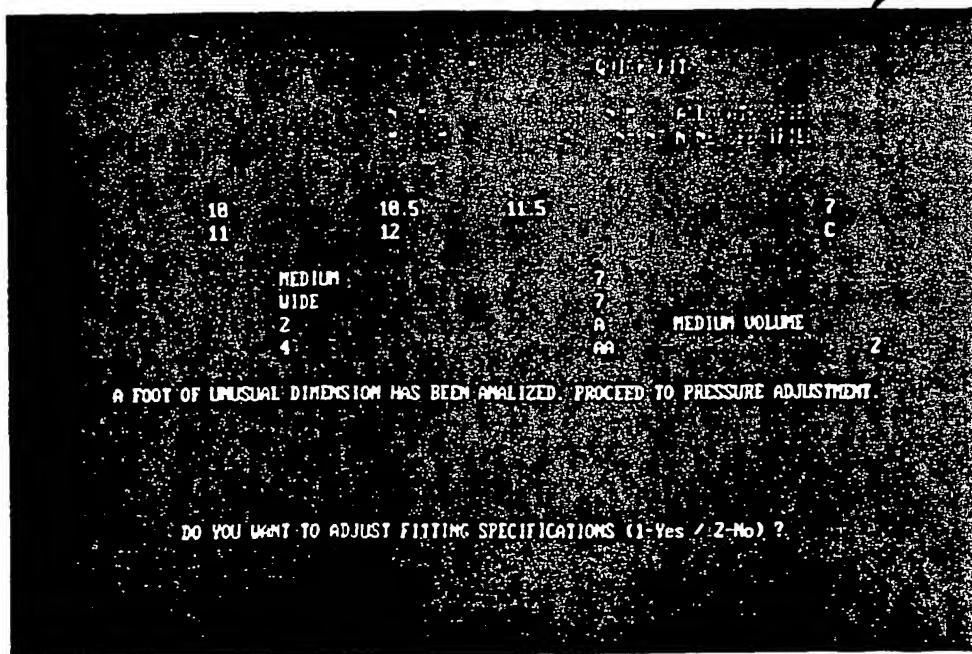


FIG.27

243

TOUCH SCREEN TO DISPLAY 14 STYLE(S) SELECTED

1	DUNLOM OXFORD	9217	11.5	C	11.5	C
2	DUNLOM OXFORD	9287	11.5	C	11.5	C
3	RED WING SERVICE SHOE	8184	11.5	C	11.5	C
4	RED WING SERVICE SHOE	8186	11.5	C	11.5	C
5	RED WING SERVICE SHOE	8181	11.5	C	RED WING SERVICE SHOE	8181 11.5 C
6	RED WING WORK SHOE	9335	11.5	C	11.5	C
7	SERVICE OXFORD	8595	11.5	C	11.5	C

TOUCH SCREEN TO DISPLAY REMAINING MODELS

FIG.28

244

9	IRISH SETTER PULL ON	8866	11.5	C	11.5	C
10	IRISH SETTER BOOT	M 8877	11.5	C	IRISH SETTER BOOT	M 8877 11.5 C
11	IRISH SETTER BOOT	8875	11.5	C	11.5	C
12	RED WING WORK SHOE	8952	12	C	12	C
13	PECCOS PULL ON BOOT	1184	11.5	C	11.5	C
14	IRISH SETTER PULL ON	8866	11.5	C	11.5	C

TOUCH SCREEN TO DISPLAY REMAINING MODELS
DO YOU WANT TO ADJUST FITTING SPECIFICATIONS (1-Yes / 2-No) ?

1	2
---	---

FIG.29

245

9	IRISH SETTER PULL ON 8866	11.5	C			11.5	C
10	IRISH SETTER BOOT - M 8877	11.5	C	IRISH SETTER BOOT - M 8877		11.5	C
11	IRISH SETTER BOOT	8875	11.5	C		11.5	C
12	RED WING WORK SHOE	8952	12	C		12	C
13	PECOS PULL ON BOOT	1184	11.5	C		11.5	C
14	IRISH SETTER PULL ON 8866	11.5	C			11.5	C
TOUCH SCREEN TO DISPLAY REMAINING MODELS							
(1) TO MENU (2) COMPLETE HANDCUT (3) SHOES LISTED ONLY (4) NO INVENTORY CHECK							
1	2	3	4				

FIG.30

246

ENTER THE NUMBER OF THE CATEGORY YOU WANT TO ADJUST

249 >>>

>>>

>>>

>>>

>>>

>>>

>>>

POINT TO CATEGORY [##] -GO- TO CONTINUE >>>

THE >>> SIGN INDICATES THE CATEGORIES THAT MAY REQUIRE ADJUSTMENT TO ALLOW MORE PRECISE FITTING OF YOUR FOOT

1	2	3	4	5	6	7	8	9	10	11	12	∞
---	---	---	---	---	---	---	---	---	----	----	----	---

FIG. 31

247

ENTER THE NUMBER OF THE CATEGORY YOU WANT TO ADJUST

(01) SEX	249	(02) FOREFOOT WIDTH
(03) SOCK THICKNESS		>>>(04) HEEL WIDTH
(05) FIT PRESSURE		>>>(06) FOOT TYPE
>>>(07) FOOTWEAR CATEGORY		>>>(08) CURVE LAST ZONE
>>>(09) ENVIRONMENTAL EXPOSURE		>>>(10) PROMOTION
(11) FOOT SIZE		>>>(12) VOLUME

YOUR HEEL WIDTH ZONE IS >> 4
 CHANGE TO (1)Ex-Mar (2)Mar (3)Med (4)Wide (5)E-Wide >>

1	2	3	4	5
---	---	---	---	---

FIG. 32

248

ENTER THE NUMBER OF THE CATEGORY YOU WANT TO BRANCH TO

(11) SELECT SHOE FOR NEXT PERSON	(12) MAKE DATA CHANGES
(13) FIT- SCAM CONTROL PROGRAM	(14) RED WING PRODUCT CATALOG
(15) LAST OVERLAY VIEWING	(16) FIT AID RECOMMENDATIONS

CATEGORY SELECTION (01) >>

1	2	3	4	5	6
---	---	---	---	---	---

FIG. 33

250

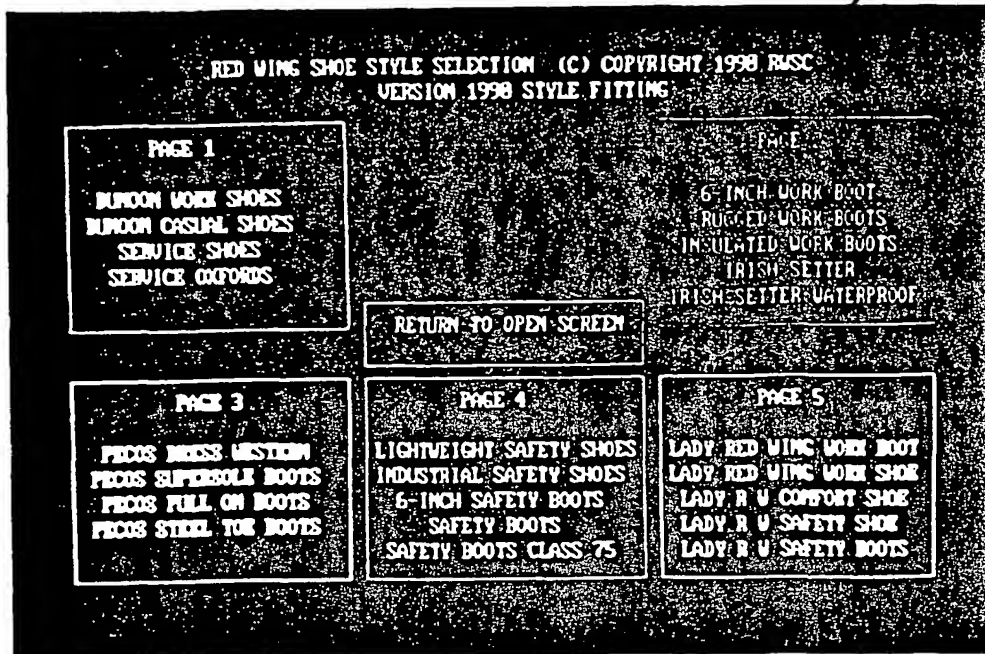


FIG. 34

252

881 DUNLOM OXFORD 8627	811 DUNLOM CASUAL 8681	821 SERVICE OXFORDS 9335
882 DUNLOM OXFORD 8625	812 DUNLOM CASUAL 8685	822 SERVICE OXFORDS 9348
883 DUNLOM OXFORD 8623	813 DUNLOM CASUAL 8686	823 SERVICE CHUNOA 2147
884 DUNLOM OXFORD 9211	814 DUNLOM CASUAL 8611	824 SERVICE OXFORDS 595
885 DUNLOM OXFORD 9217	815 SERVICE SHOE 184	825 ROMEO LEISURE 2143
886 DUNLOM OXFORD 9287	PAGE 1 816 SERVICE SHOE 186	826 IRISH SETTER 866
887 DUNLOM OXFORD 9283	817 SERVICE SHOE 197	827 IRISH SETTER 877
888 DUNLOM CASUAL 9123	818 SERVICE SHOE 181	828 IRISH SETTER 899
889 DUNLOM ATHLETIC 2168	819 SERVICE OXFORDS 9189	829 IRISH SETTER 875
818 DUNLOM ATHLETIC 2158	828 SERVICE OXFORDS 9481	838 IRISH SETTER 2176

POINT TO THE SHOE OR BOOT YOU WISH TO SELECT FOR FITTING

FIG. 35

254

COMFORT SLIPON ISO SHOE

STYLE 8686 LAST NUMBER 192
 S E X M CURVE LAST ZONE 3-4
 FOOT TYPE SUITABILITY
 G-GOOD M-MODIFY TYPE 1 M TYPE 2 G TYPE 3 G
 SIZES AVAILABLE
 AAA D 6-16
 AA E
 A EE 7-13
 B 10-14 EEE
 C H

FEATURES
 LINER CAMELLE INSULATION
 INSOLE CUSHION LEATHER COVERED ISO DRESSING POLISH
 SHANK
 OUTER BLACK COMBINE
 COUNTER WATERPROOFED SHAPED REINFORCED
 CONSTRUCTION CEMENT WEDGE
 OUTER SOLE SOFTIE WEARWAX ISO WEDGE NON SLIP SOLE AND HEEL
 SPECIAL FEATURES LEATHER PANNED COLLAR

PAGE 1 PAGE 2 PAGE 3 PAGE 4 PAGE 5 FIT THIS STYLE

FIG. 36

256

WIDE FIT DATE 04-05-1978

FOOT LENGTH ED10 LD11 WIDTH ZONE ED 2 LD 1
 ARCH LENGTH ED10.5 LD12 HEEL ZONE 4 CURVE ZONE 2 FOOT TYPE 3
 1 FEMALE 2 MALE 3 RETURN TO SELECTION MENU

1 2 3

FIG. 37

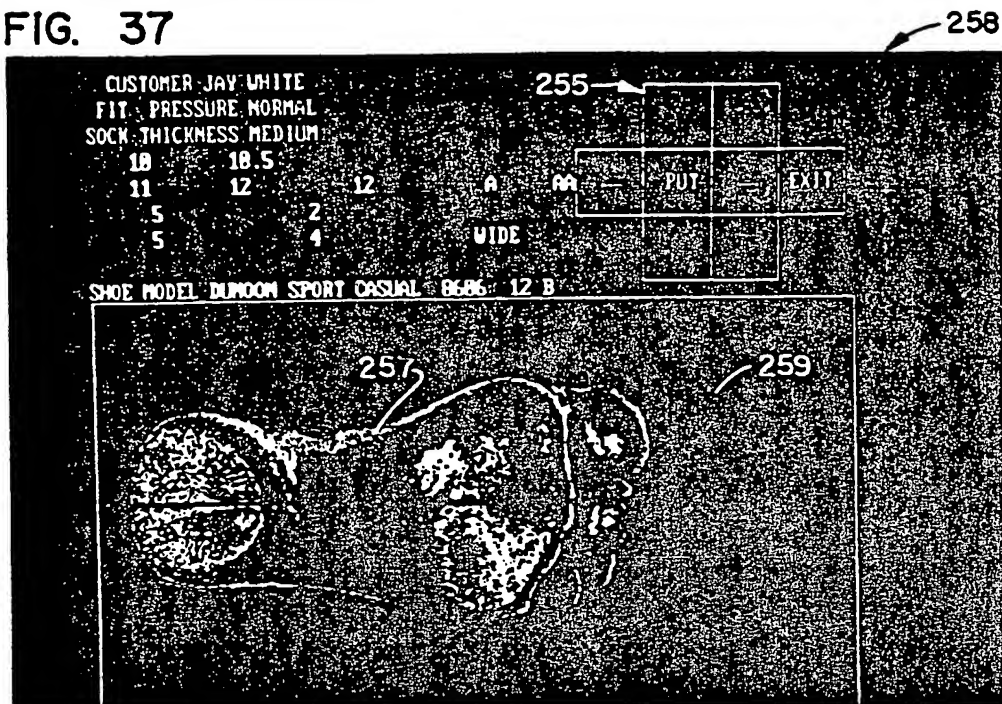


FIG. 38

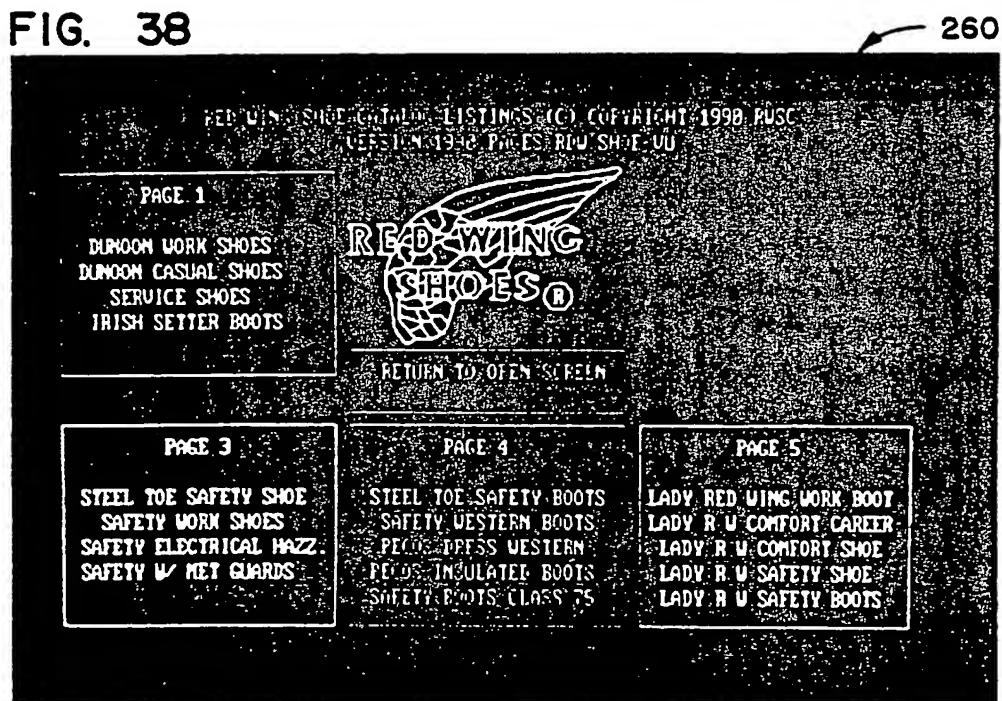


FIG.39

262

861 SAFETY CASUAL 6622	871 SAFETY OXFORD 6625	881 SAFETY BOOT 8" Z248
862 SAFETY ATHLETIC 6658	872 SAFETY OXFORD 6626	882 SAFETY BOOT 8" Z241
863 SAFETY SLIP ON 8783	873 SAFETY COMFORT 6664	883 SAFETY BOOT NET 4486
864 SAFETY MOCCASIN 6633	874 SAFETY BOOT 6" Z245	884 SAFETY BOOT NET 4428
865 SAFETY OXFORD 8781	875 SAFETY BOOT 6667	885 SAFETY BOOT NET 4488
866 SAFETY ATHLETIC 6655	876 SAFETY BOOT 6" Z243	886 SAFETY BOOT COLD 4481
867 SAFETY ATHLETIC 6656	877 SAFETY BOOT 6" Z224	887 SAFETY BOOT DRS. 4414
868 SAFETY ATHLETIC 6652	878 SAFETY OXFORD 6678	888 SAFETY BOOT HAZ 4423
869 SAFETY ATHLETIC 6653	879 SAFETY BOOT 8" Z233	889 SAFETY BOOT HAZ 4428
870 SAFETY COMFORT 6662	880 SAFETY BOOT 8" Z228	890 SAFETY BOOT DRS. 4412

TO
PAGE 1

TO
PAGE 3

TO
PAGE 4

TO
PAGE 5


TO
MAIN SCREEN

FIG.40


264

TOUCH VIEW TO ZOOM


263



263'



263"



IRISH SETTER SPORT BOOT

877	11-12	23
11	12	3-4
6-7	6-7	6
5-16		
7-13		
9-14		
8-18		
7.5-13		8-11

FEATURES

- LEATHER LINED UMP
- SWEAT RESISTANT OAK LEATHER
- SWEAT RESISTANT OAK LEATHER
- RED UING OIL

8" FULL GRAIN OIL TANNED WATER REPELL ORD RUSSET

GOODYEAR LEATHER WELT SEWN HEEL SEAT/WHITE RUBBER MIDSOLE

CUSHION CREPE WEDGE W/TRACTION TRED

ROLLED TOP BAND/WRAP MOC/ATSPATED TO ORDER

PAGE 1

PAGE 3

PAGE 4

PAGE 5

MAIN SCREEN

FIG.41



FIG.42



FIG.43

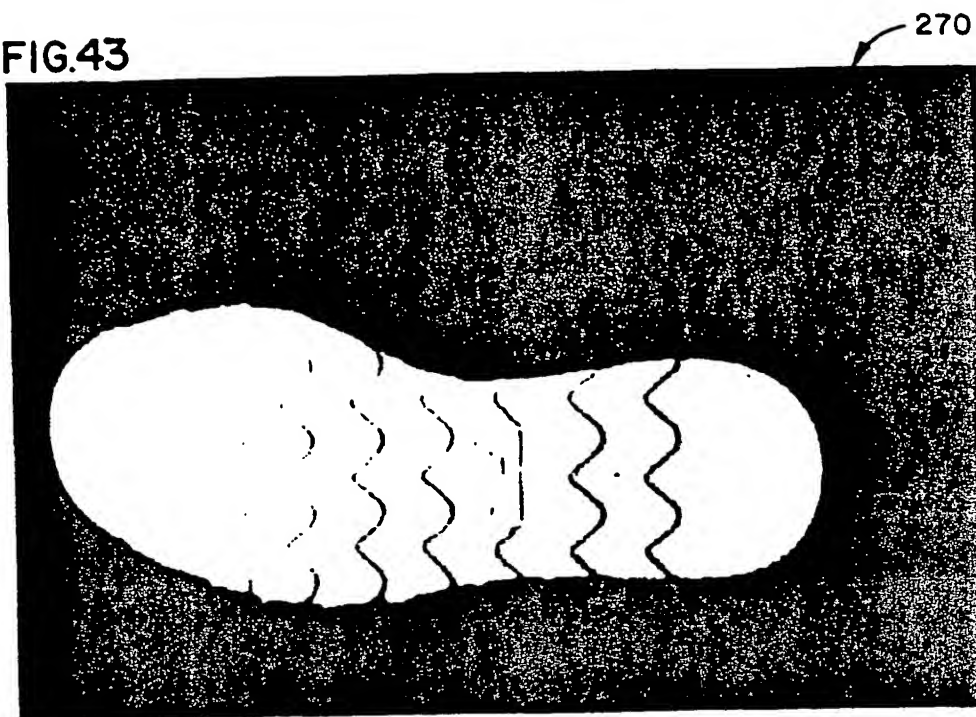


FIG.44

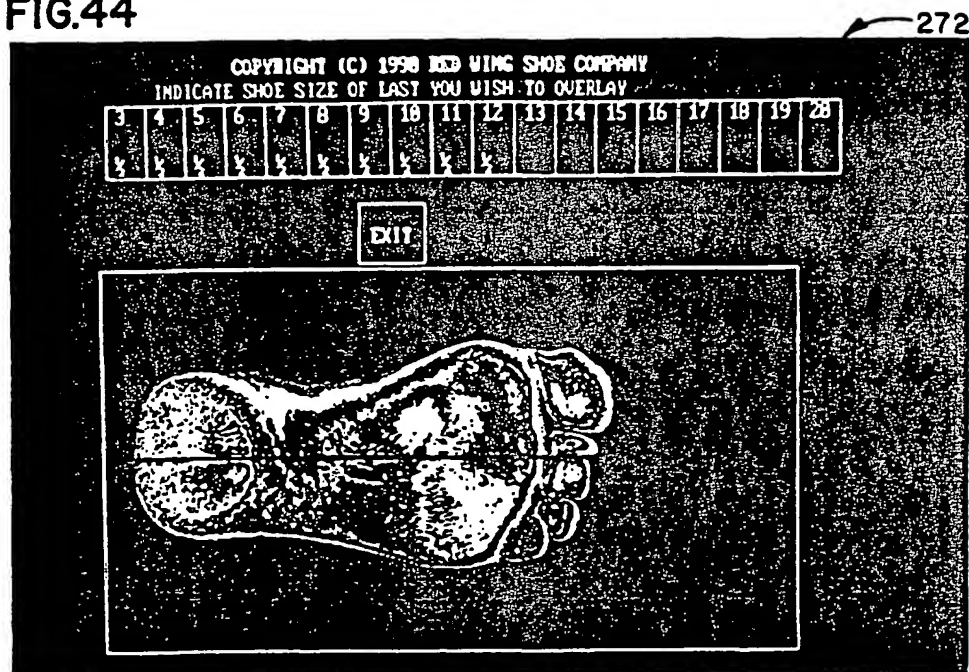


FIG.45

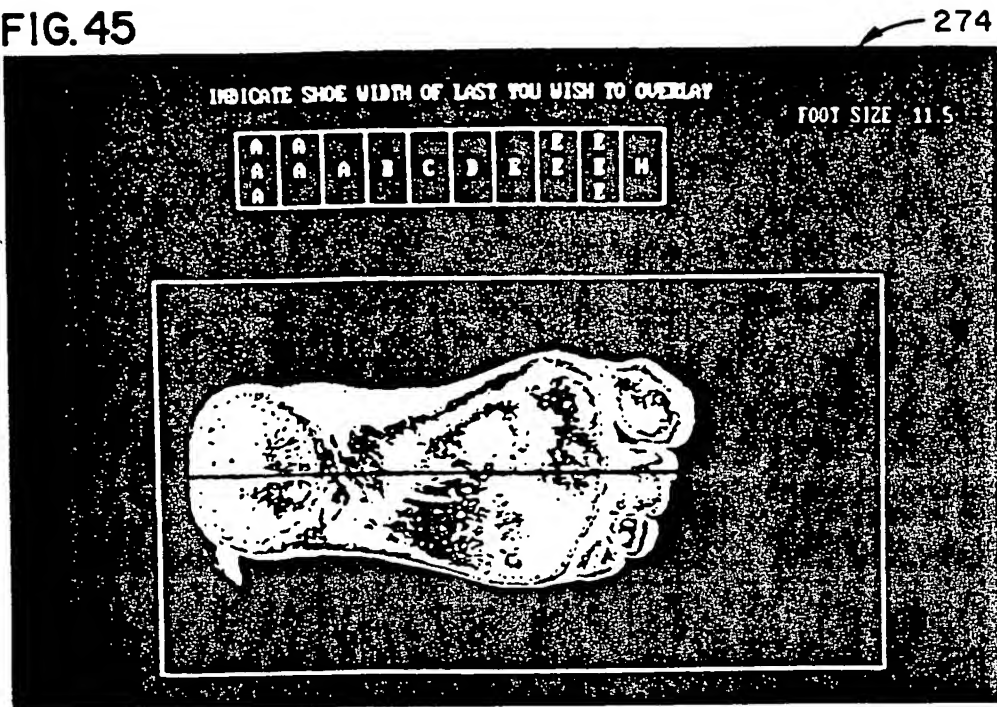


FIG.46

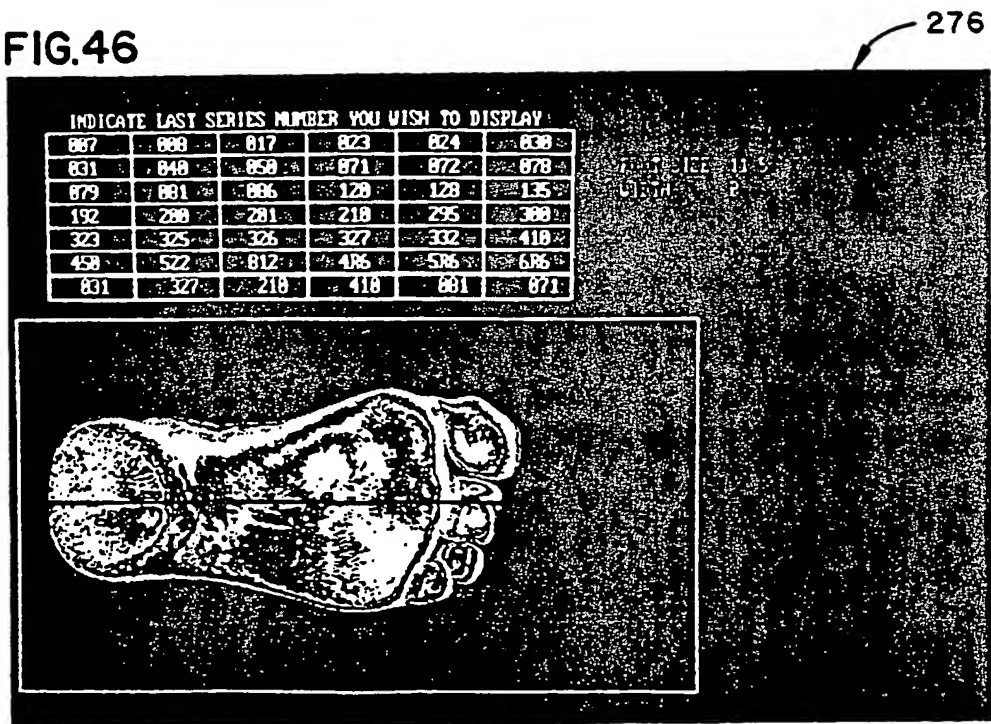


FIG. 47

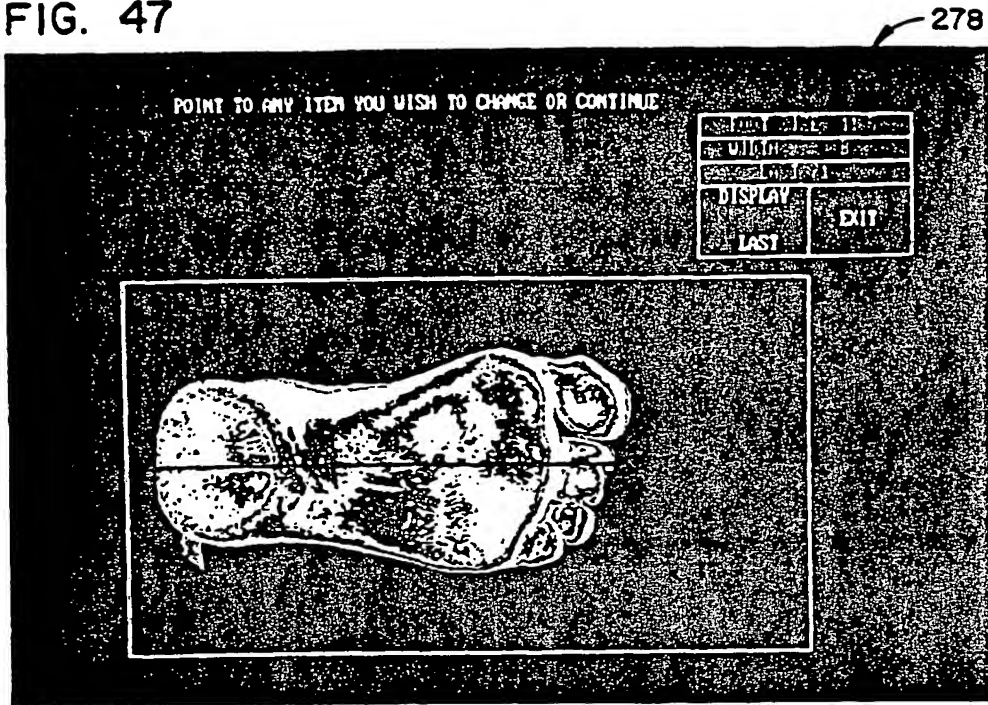


FIG. 48

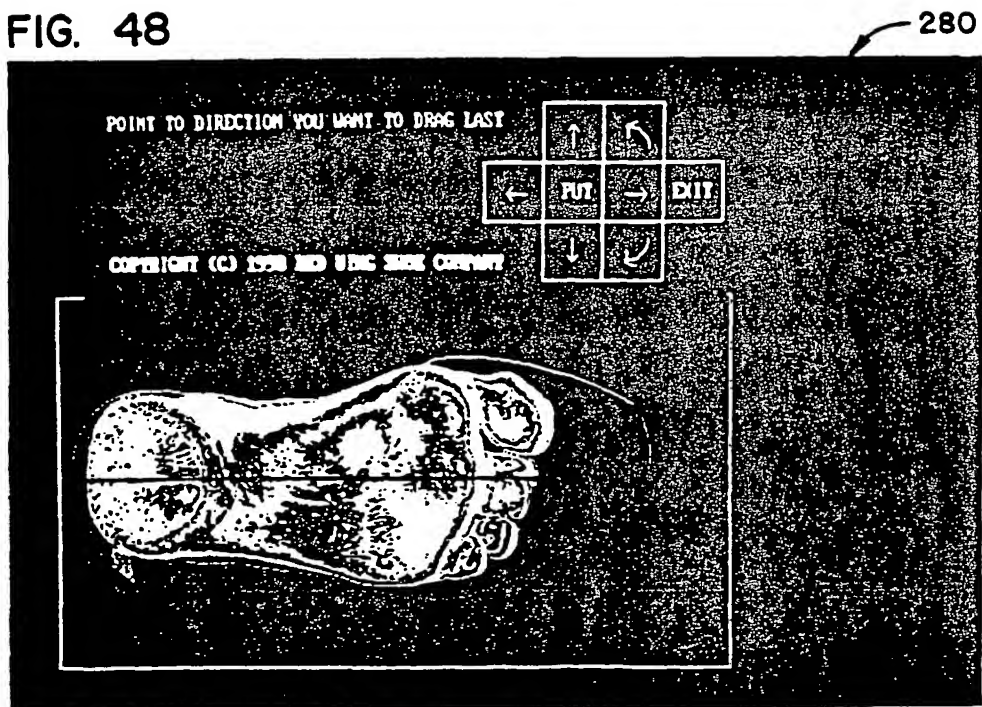


FIG.49

282

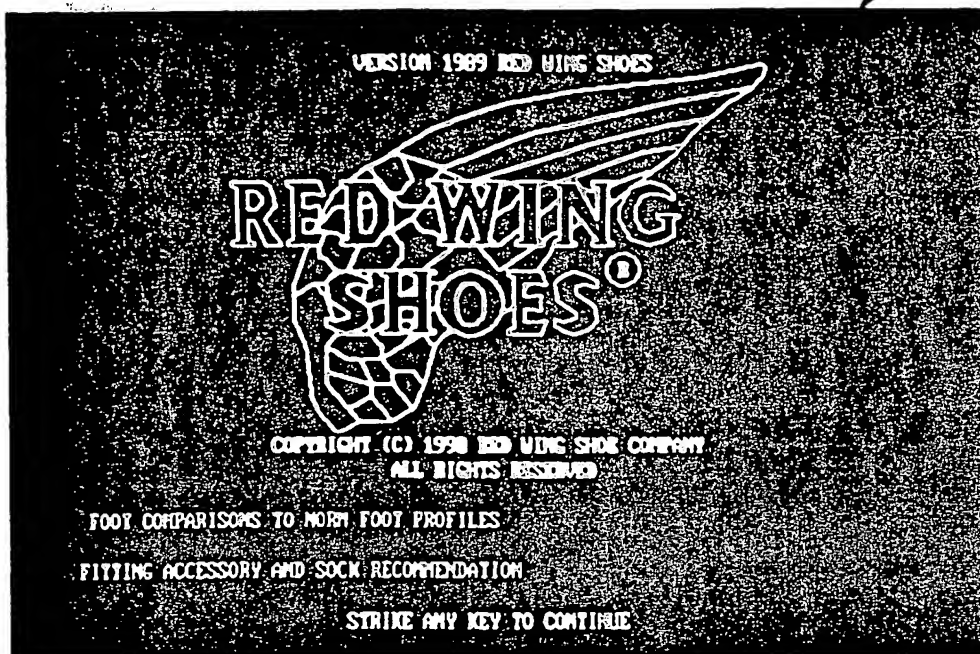


FIG.50

284

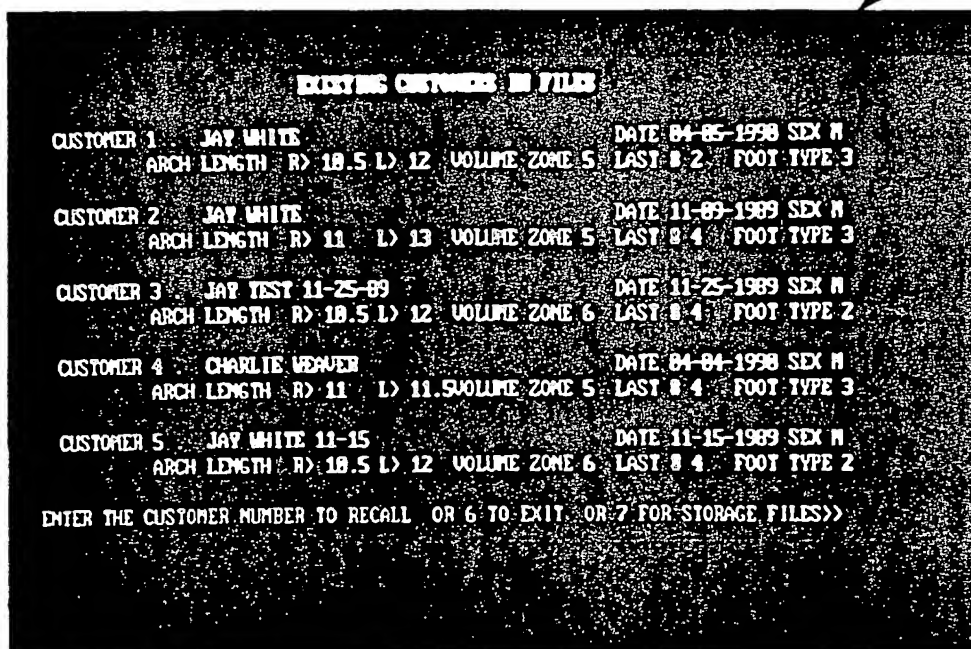


FIG. 51

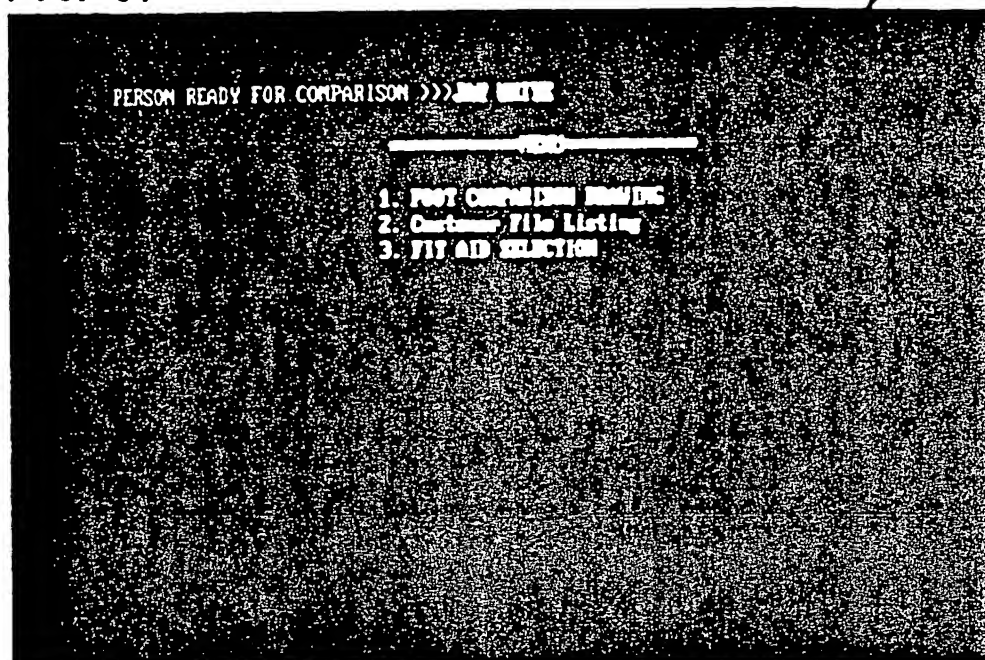


FIG. 52

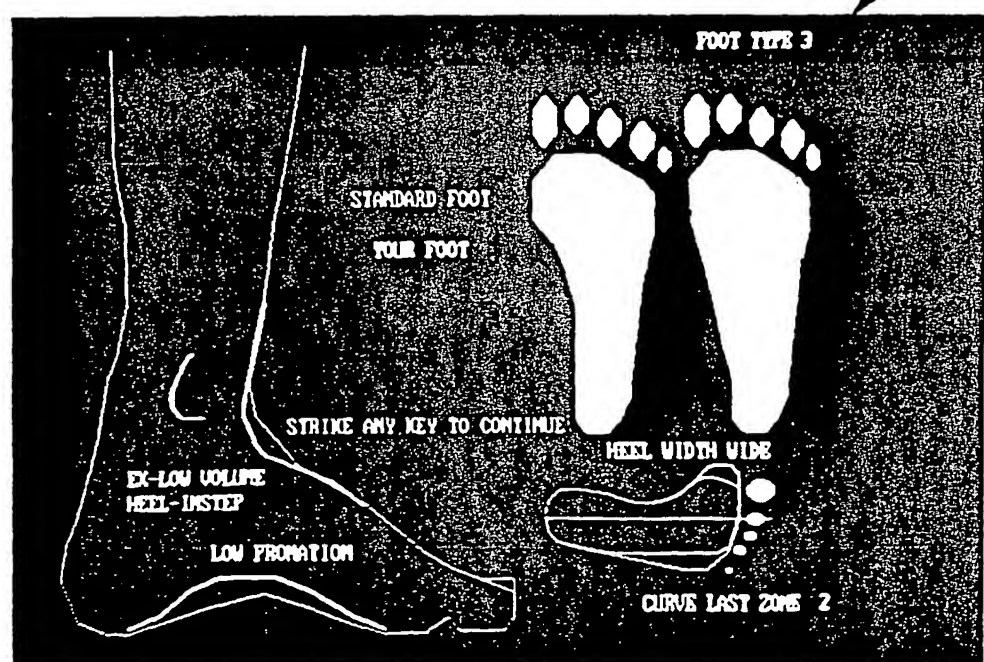


FIG. 53

290

JAY UNIT	
... INDICATES FIT AID	
>>> INDICATES SHOE MODIFICATION	PURCHASE PRICE
PROXIMATION CONTROL	
... Eagle Insole	13.20
... Impact Insole	7.20
DIMENSIONAL MODIFICATIONS	
... volume reduction shims	5.00
... metatarsal pads	0.00
>>> lace pattern adjustment	0.00
>>> forefoot medial stretch	0.00
SOCK RECOMMENDATIONS	
... Cotton Tube sock	4.00
... Cotton Fitted Sock	4.00
... All Around Sock	6.90
... Wool Tube Sock	5.90
... Eagle Polywick Sock	9.00
... Day-Thru Sock	7.25
... Wick-Demon Orlon	5.00
STRIKE ANY KEY TO DISPLAY REMAINING PRODUCTS	

FIG. 54

292

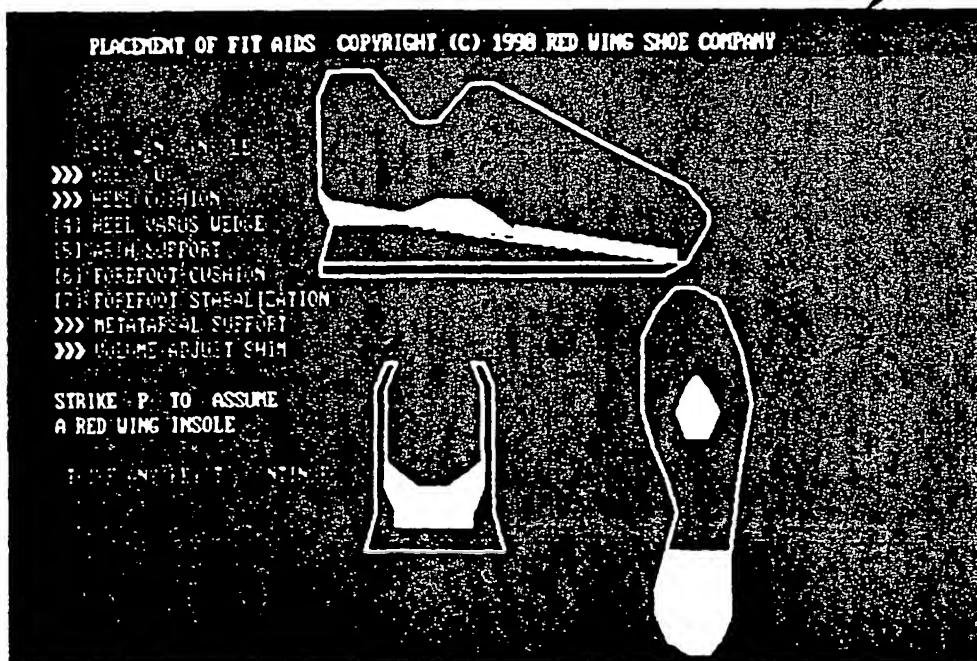


FIG. 55

294

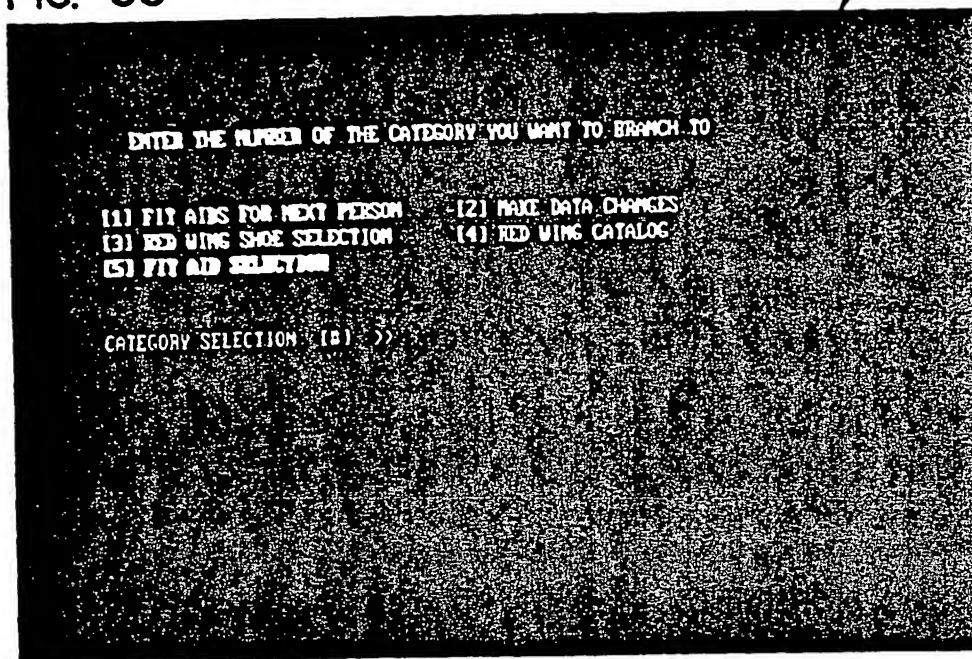


FIG. 56

295

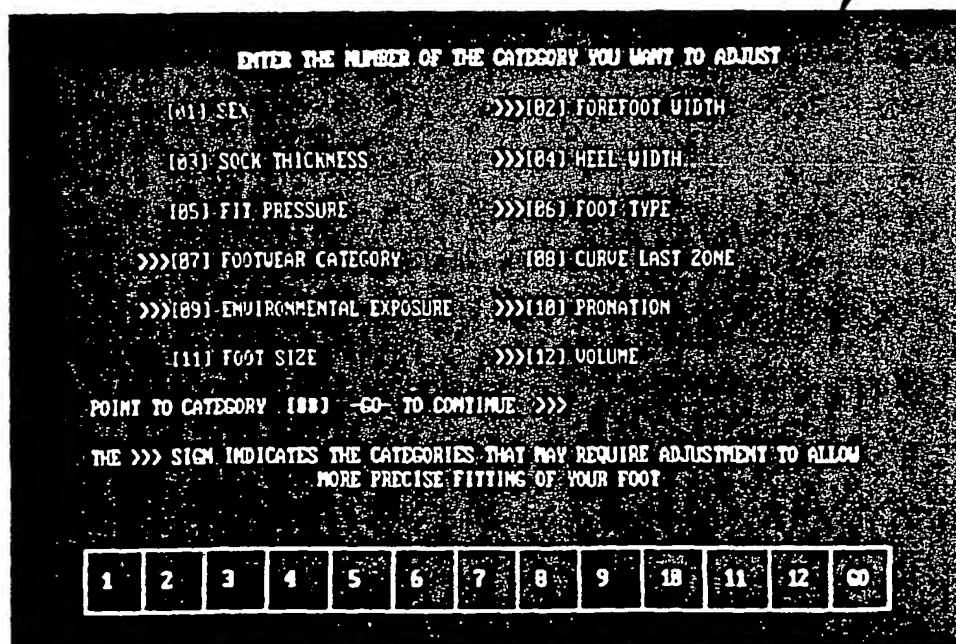


FIG. 57

296



FIG. 58

298

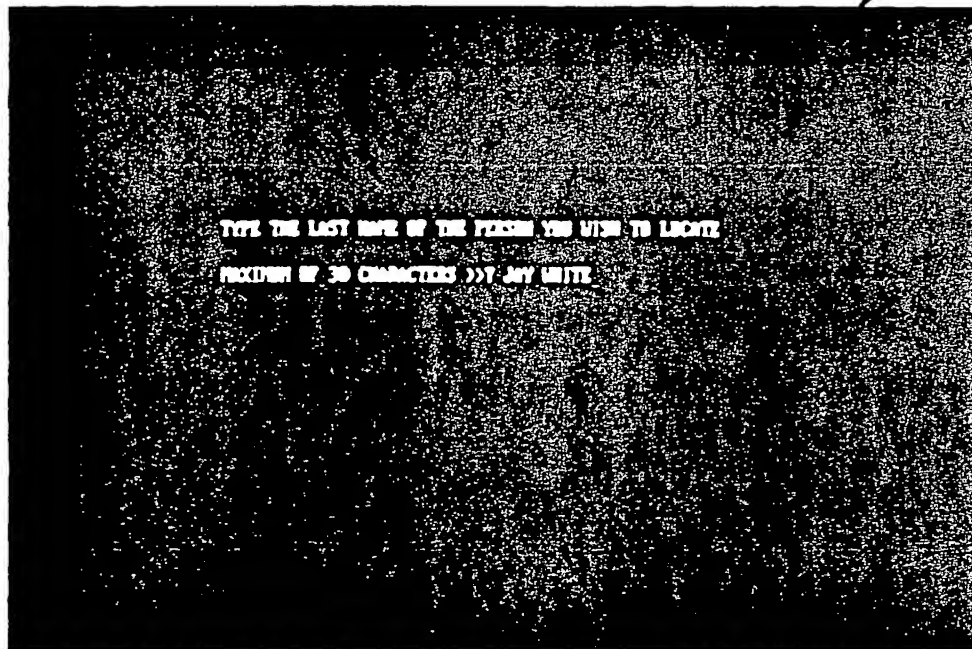


FIG. 59

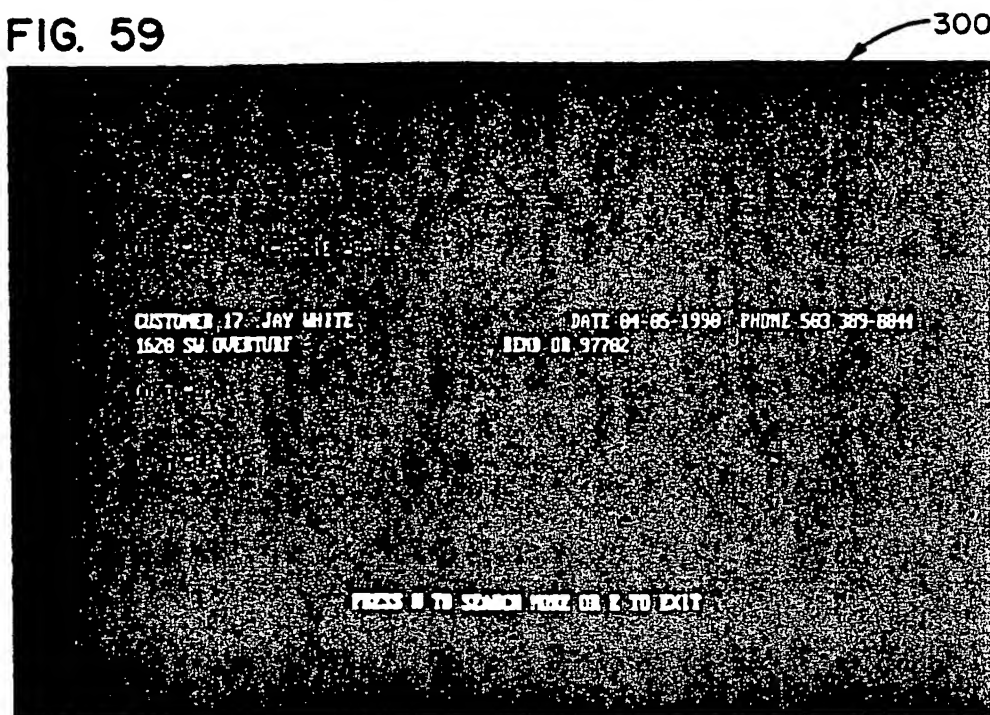


FIG. 60

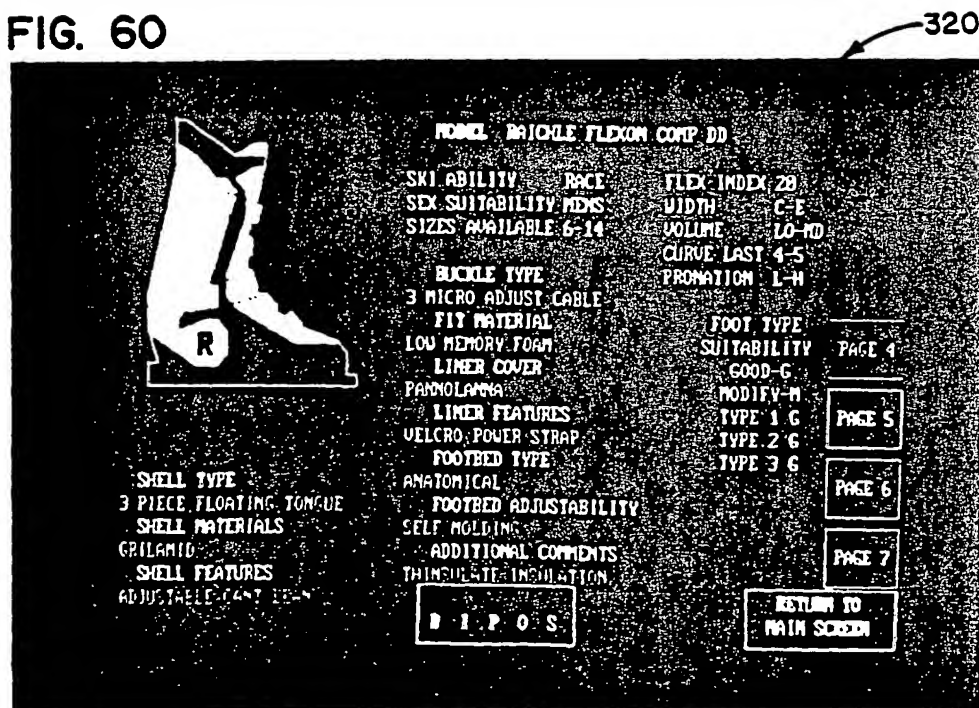


FIG.61

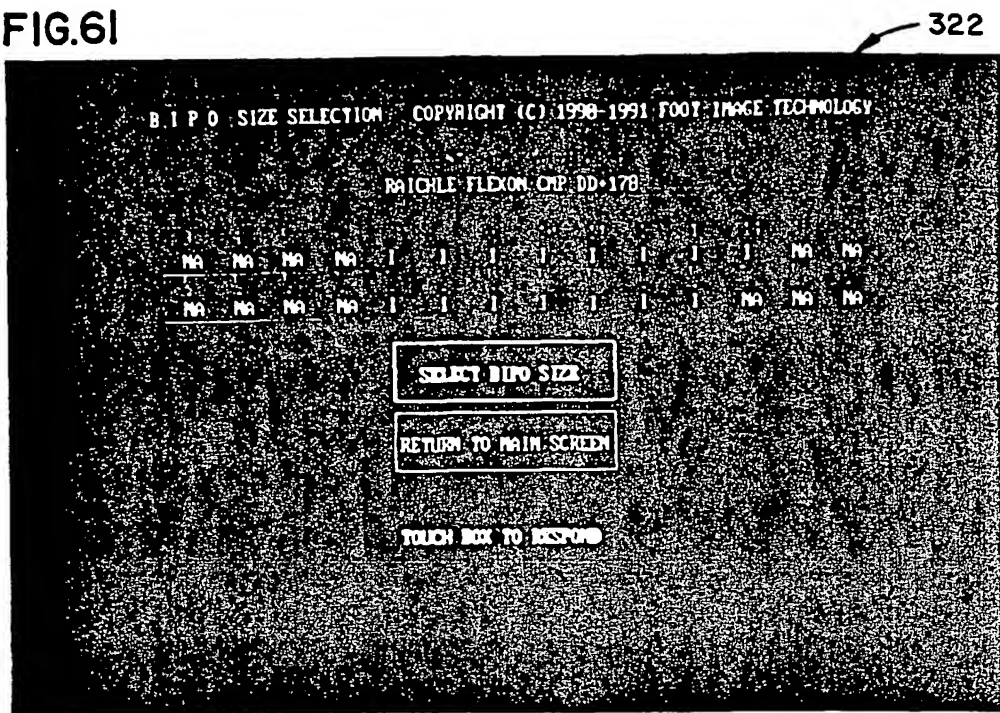


FIG.62

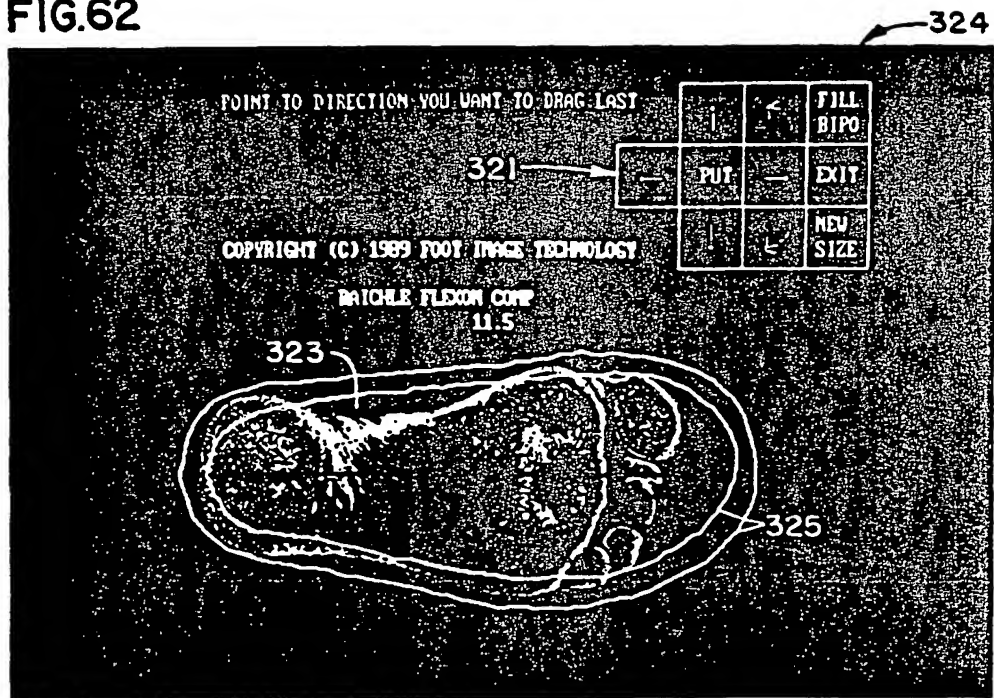


FIG.63

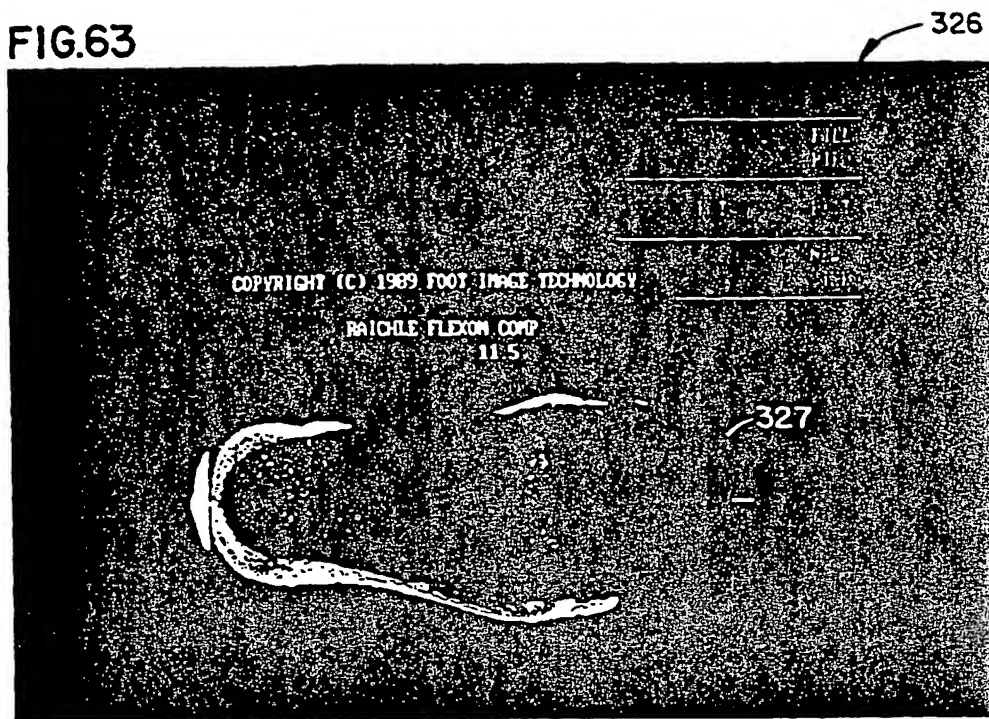


FIG.64

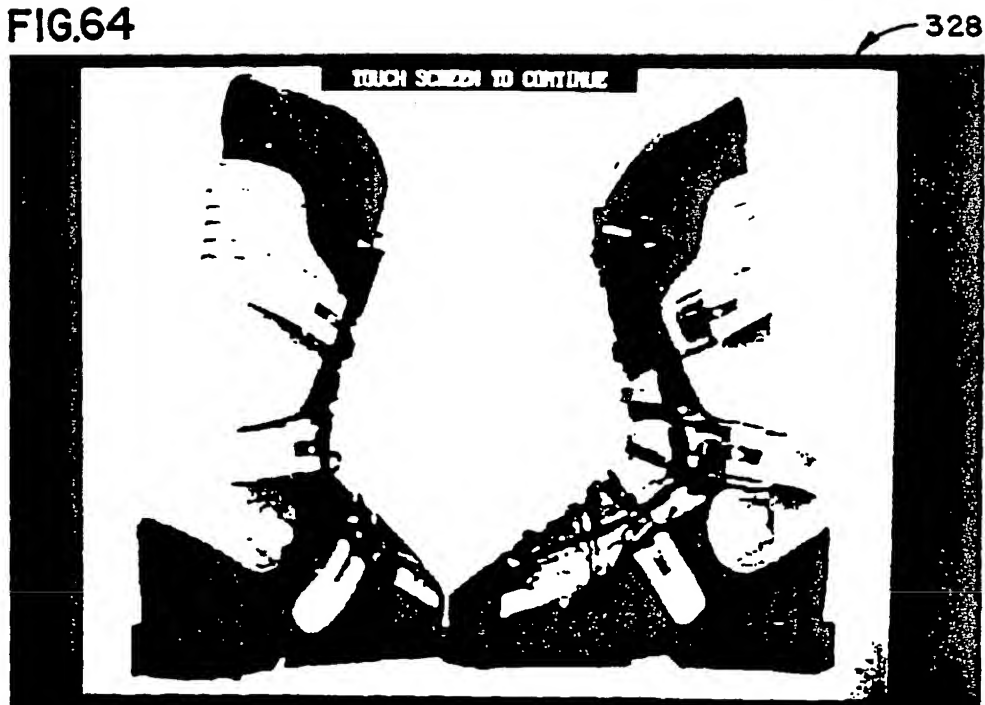


FIG.65

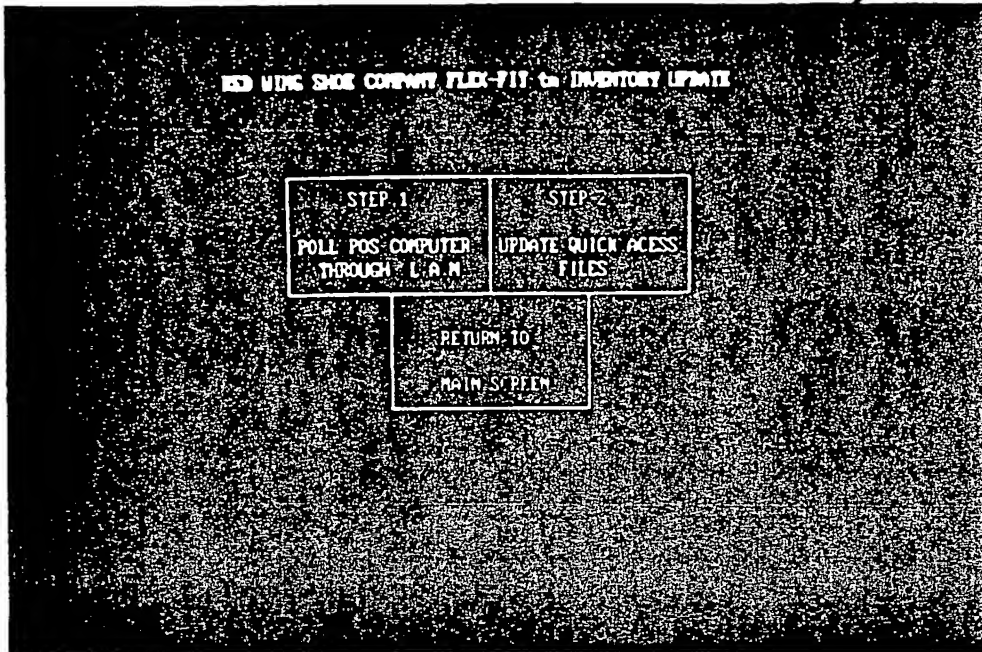


FIG.66

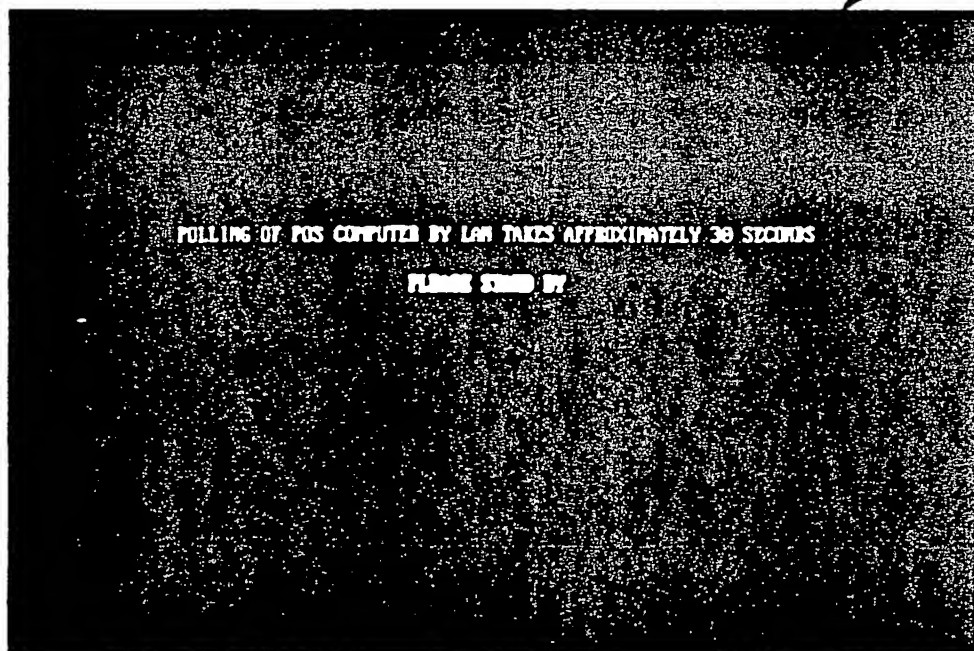


FIG.67

334

